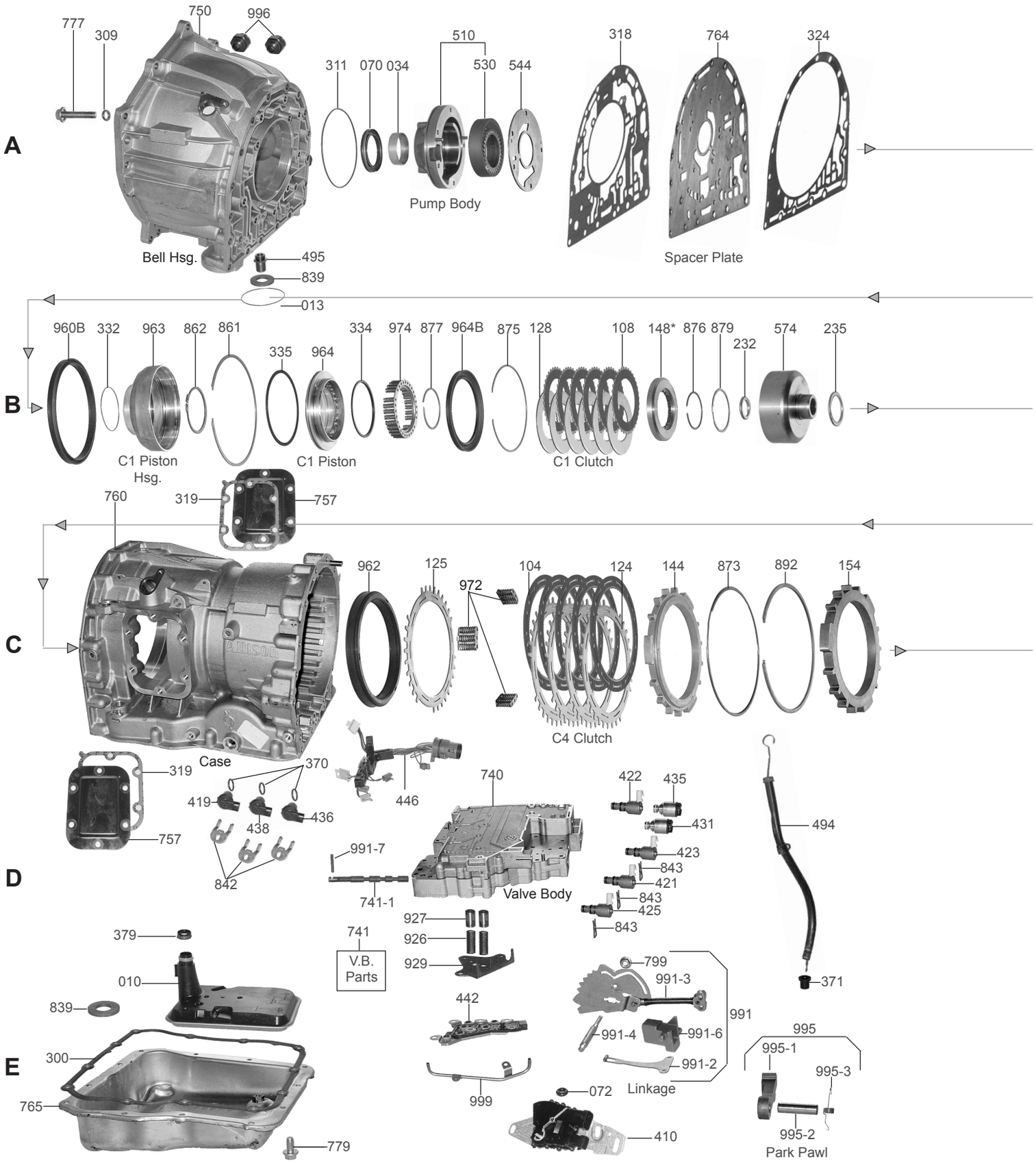
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750
996
Bell Hsg.
311
070
034
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Pump Body
318
764
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Spacer Plate
495
839
013
B
960B
332
963
862
861
C1 Piston Hsg.
335
964
C1 Piston
334
974
877
964B
875
128
108
C1 Clutch
148*
876
879
232
574
235
C
760
319
757
962
125
972
104
124
144
873
892
154
C4 Clutch
Case
D
319
757
370
419
436
438
842
446
740
Valve Body
991-7
741-1
422
435
431
423
843
421
843
425
843
494
371
927
926
929
741
V.B. Parts
E
379
010
839
300
765
779
442
999
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Linkage
072
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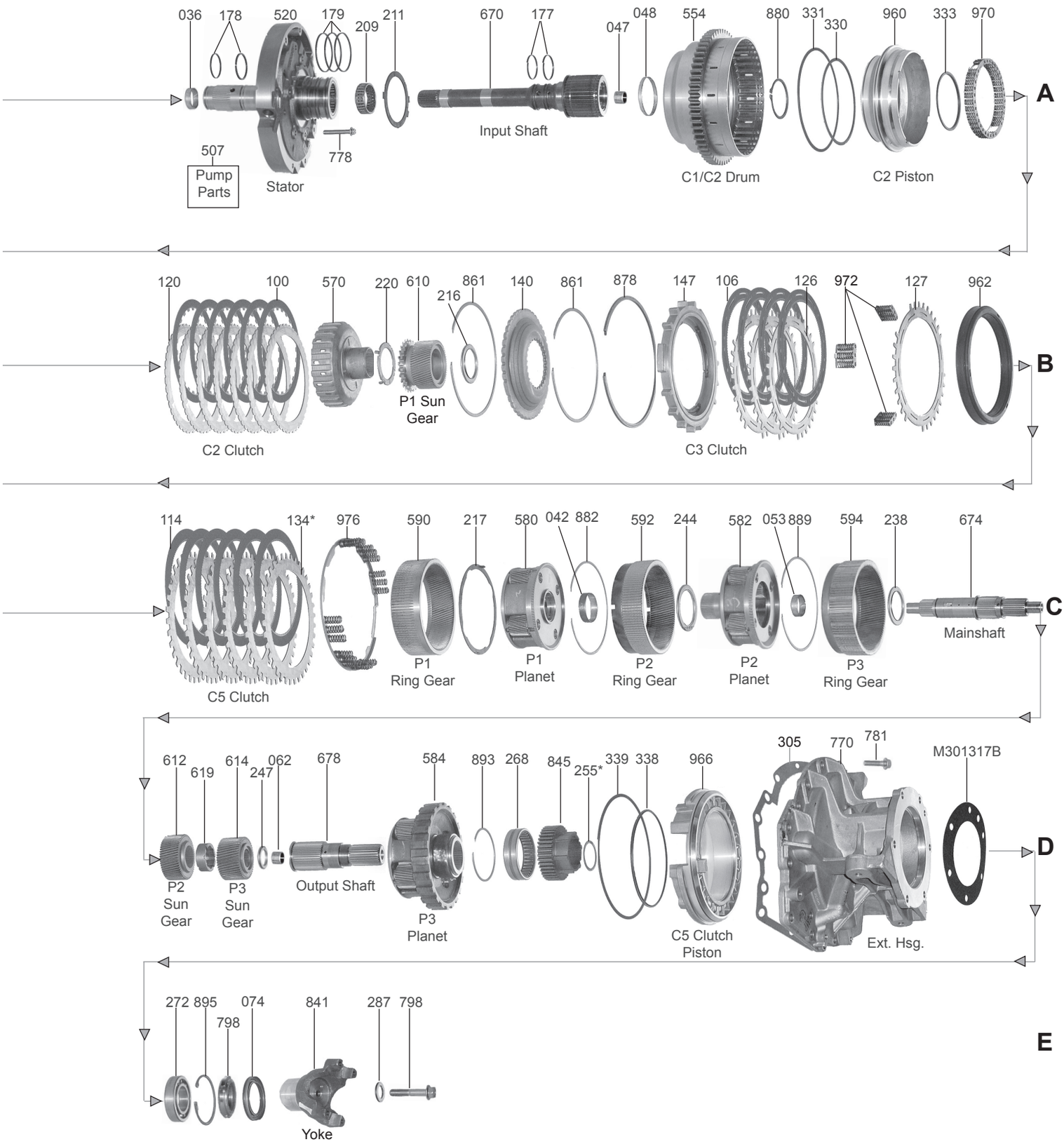
995-1
995-3
995-2
Park Pawl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Pump Parts
Stator
778
Input Shaft
C1/C2 Drum
C2 Piston
120
100
570
220
610
216
861
140
861
878
147
106
126
972
127
962
B
C2 Clutch
P1 Sun Gear
C3 Clutch
114
134*
976
590
217
580
042
882
592
244
582
053
889
594
238
674
C
C5 Clutch
P1 Ring Gear
P1 Planet
P2 Ring Gear
P2 Planet
P3 Ring Gear
Mainshaft
612
619
614
247
062
678
584
893
268
845
255*
339
338
966
305
770
781
M301317B
D
P2 Sun Gear
P3 Sun Gear
Output Shaft
P3 Planet
C5 Clutch Piston
Ext. Hsg.
272
895
798
074
841
287
798
E
Yoke

PART #	PAPER & RUBBER KIT	QTY.	REFERENCE #
116000A	Paper & Rubber Kit, 1000/2000 Allison 5 Speed 2000-Up	1	

PART #	OVERHAUL KITS	QTY.	REFERENCE #
116002A	Overhaul Kit, 1000/2000/2400 Allison (Without Bonded Pistons) 2000-Up	1	
116002AP	Overhaul Kit, 1000/2000/2400 Allison (With Bonded Pistons) 2000-05	1	29541007D
116002AAP	Overhaul Kit, 1000/2000/2400 Allison (With Bonded Pistons) 2006-Up	1	

PART #	MASTER L/STEEL KIT	QTY.	REFERENCE #
116004A	Master L/Steels Kit, 1000/2000/2400 Allison (Without Bonded Pistons) 2000-Up	1	
116004AP	Master L/Steels Kit, 1000/2000/2400 Allison (With Bonded Pistons) 2000-05	1	
116004AAP	Master L/Steels Kit, 1000/2000/2400 Allison (With Bonded Pistons) 2006-Up	1	

PART #	MASTER W/STEEL KIT	QTY.	REFERENCE #
116006A	Master W/Steels Kit, 1000/2000/2400 Allison (Without Bonded Pistons) 2000-Up	1	
116006AP	Master W/Steels Kit, 1000/2000/2400 Allison (With Bonded Pistons) 2000-05	1	
116006AAP	Master W/Steels Kit, 1000/2000/2400 Allison (With Bonded Pistons) 2006-Up	1	

PART #	FILTER	QTY.	REFERENCE #
116010A	Filter, 1000/2000 Allison 2WD & 4x4 (Shallow Pan) (Black) 2000-Up	1	29537965
116010B	Filter, 1000/2000 Allison 4x4 (Deep Pan) (White) 2000-Up	1	29537966

PART #	FILTER KIT	QTY.	REFERENCE #
116011A	Filter Kit, 1000/2000 Allison 2WD & 4x4 (Shallow Pan) (Black) 2000-Up	1	
116011B	Filter Kit, 1000/2000 Allison 4x4 (Deep Pan) (White) 2000-Up	1	

PART #	MISC. FILTERS	QTY.	REFERENCE #
116013A	Filter, 1000 Allison (Spin On) External 2000-Up	1	29531007

PART #	BUSHINGS	QTY.	REFERENCE #
116030A	Bushing Kit, 1000/2000 Allison 2000-Up	1	
116034A	Bushing, 1000/2000 Allison Pump Body 2000-Up	1	29536703
116036A	Bushing, 1000/2000 Allison Stator (Front) 2000-Up	1	
116042A	Bushing, 1000/2000 Allison P1 Planet (1.990"ID) 2000-Up	1	
116047A	Bushing, 1000/2000 Allison Input Shaft (Rear) (.790"ID) 2000-Up	1	
116048A	Bushing, 1000/2000 Allison C1/C2 Drum 2000-Up	1	
116053A	Bushing, 1000/2000 Allison P2 Planet (1.440"ID) 2000-Up	1	
116062A	Bushing, 1000/2000 Allison Output Shaft Pilot (.793"ID) 2000-Up	1	

PART #	METAL CLAD SEALS	QTY.	REFERENCE #
116070A	Seal, 1000/2000 Allison Front (Pump) 2000-Up	1	29536299
44072	Seal, 1000/2000 Allison Manual Lever 2000-Up	1	8623056
116074A	Seal, 1000/2000 Allison Rear 2WD & 4x4 2000-Up	1	29536379

PART #	FRICTION CLUTCH	QTY.	REFERENCE #
116100A	Friction, 1000/2000 Allison C2 Clutch (.097")(24 Teeth) 2000-Up	6	29530313
116100AHP	Friction, 1000/2000 Allison C2 Clutch (.105")(24 Teeth)(High Performance) 2000-Up	6	
116100AZPK	Friction/Steel Kit, 1000/2000 Allison C2 Clutch "Z Pak" 2000-Up	1	
116104A	Friction, 1000/2000 Allison C4 Clutch .103" (117 Teeth) 8 11/16"OD (Has 11 Slots In The Lining) 2000-Up (Also Fits C3 Clutch #106)	4-9	29531049
116104AHP	Friction, 1000/2000 Allison C4 Clutch (.103")(117 Teeth)(8 11/16"OD)(Has 11 Slots In The Linning)(High Performance) 2000-Up (Also Fits C-3 Clutch # 106)	4-9	
116104BPPK	Friction/Steel Kit, 1000/2000 C4 Clutch (Stage 1) 2000-Up (Frictions Are .078" Thick)(Contains Frictions And Steels)	1	
116104BS1	Friction, 1000/2000 Allison C4 Clutch (.078")(117 Teeth)(8 11/16"OD) 2000-Up (Stage 1) (Also Fits C3 Clutch #106)	4-9	
116106A	Friction, 1000/2000 Allison C3 Clutch .097" 2000-Up (Use 116104A)	4	29531049
116106BPPK	Friction/Steel Kit, 1000/2000 Allison C3 Clutch (Stage 1) 2000-Up (Frictions Are .078" Thick) (Contains Frictions And Steels)	1	
116108A	Friction, 1000/2000 Allison C1 Clutch .098" (36 External Teeth) 2000-Up	6	29530312

116108AHP	Friction, 1000/2000 Allison C1 Clutch (.098")(36 External Teeth)(High Performance) 2000-Up	6	
116108APPK	Friction/Steel Kit, 1000/2000 Allison C1 Clutch (Stage 1) 2000-Up (Contains Frictions, Steels & Apply Plate)	1	
116114A	Friction, 1000/2000 Allison C5 Clutch (.105")(115 Teeth)(8 11/16"OD) 2000-Up	6	29537393
116114AHP	Friction, 1000/2000 Allison C5 Clutch (.105")(115 Teeth)(8 11/16"OD)(Hi-Performance) 2000-Up.	6	
116114AS1	Friction, 1000/2000 Allison C5 Clutch (.105")(115 Teeth)(8 11/16"OD)(Stage 1, Red) 2000-Up	6	
116119A	Friction Module, 1000/2000 Allison 2000-Up	1	
116119AS1	Friction Module, 1000/2000 Allison (Stage 1) 2000-Up	1	

PART #	STEEL CLUTCH	QTY.	REFERENCE #
116120	Steel, 1000/2000 Allison C2 Clutch .067" (42 Teeth) 2000-Up	7	29530315
116120A	Steel, 1000/2000 Allison C2 Clutch .086" (42 Teeth) 2000-Up	7	
116124A	Steel, 1000/2000 Allison C4 Clutch .098" (27 Teeth) 7 1/8"ID (Has 11 Slots In Flat Surface 2000-Up (Also Fits 1000/2000 Allison C3 Clutch #126)	3-7	29531048
116125A	Steel, 1000/2000 Allison C4 Clutch (Front) .125" (27 Narrow Teeth & 3 Wide Teeth) 11 Slots In The Flat Surface) 7 1/8"ID (1st Design) The Return Springs #972 Snap On The Wide Teeth (Also Fits C3 Clutch #127) 2000-Up	1-2	
116125AA	Steel, 1000/2000 Allison C4 Clutch (Front) .125" (27 Narrow Teeth & 3 Wide Teeth) 14 Slots In The Flat Surface (7 1/8"ID) 2nd Design (The Return Springs #972 Snap On The Wide Teeth) Also Fits C3 Clutch #127) 2000-Up	1-2	29532192
116126A	Steel, 1000/2000 Allison C3 Clutch .098" (27 Teeth) 2000-Up (Use 116124A)	3	29531048
116127A	Use 116125A Or 116125AA	1	29532192
116128A	Steel, 1000/2000 Allison C1 Clutch .086" (34 Teeth) (Internal Teeth) 2000-Up	6	29530314
116134	Steel, 1000/2000 Allison C5 Clutch .078" (36 Teeth) 2000-Up	6	
116134A	Steel, 1000/2000 Allison C5 Clutch .098" (36 Teeth) 2000-Up	6	
116134AA	Steel, 1000/2000 Allison C5 Clutch .102" (36 Teeth) 2000-Up	6	
116134AB	Steel, 1000/2000 Allison C5 Clutch .108" (36 Teeth) 2000-Up	6	
116134B	Steel, 1000/2000 Allison C5 Clutch .118" (36 Teeth) 2000-Up	6	

PART #	CLUTCH PRESSURE PLATES	QTY.	REFERENCE #
116140A	Pressure Plate, 1000/2000 Allison C2 Clutch (.253" Thick At Edge) 39 Teeth, 3 Are Wider (26 Inner Splines) 2000-Up	1	29531094
116144A	Pressure Plate, 1000/2000 Allison C4 Clutch (.615" Thick) 12 Narrow Teeth & 3 Wide Teeth 2000-Up	1	29535640
116146A	Pressure Plate, 1000/2000 Allison C3 Clutch (Bottom) 2000-Up	1	
116147A	Pressure Plate, 1000/2000 Allison C3 Clutch (Top) .690" (12 Narrow Teeth & 3 Wide Teeth) 6 Rivits & 3 Plastic Strips 2000-Up	1	29535648
116148AA	Pressure Plate, 1000/2000 Allison C1 Clutch (5.60mm) 17 Internal Teeth (4.725"OD) 2000-Up	1	29542420
116148AB	Pressure Plate, 1000/2000 Allison C1 Clutch (5.90mm) 17 Internal Teeth (4.725"OD) 2000-Up	1	29542421
116148AC	Pressure Plate, 1000/2000 Allison C1 Clutch (6.30mm) 17 Internal Teeth (4.725"OD) 2000-Up	1	29542422
116148AD	Pressure Plate, 1000/2000 Allison C1 Clutch (6.80mm) 17 Internal Teeth (4.725"OD) 2000-Up	1	29542423
116148AE	Pressure Plate, 1000/2000 Allison C1 Clutch (7.30mm) 17 Internal Teeth (4.725"OD) 2000-Up	1	29542424
116154A	Pressure Plate, 1000/2000 Allison C5 Clutch (.707") 12 Narrow Teeth & 3 Wide Teeth 2000-Up	1	29531058

PART #	VALVE BODY KITS	QTY.	REFERENCE #
T116167C	Shift Kit, 1000/2000 Allison (6 Speed)(Junior) 2005-Up (Transgo)	1	
T116169A	Shift Kit, 1000/2000/2400 Allison (Heavy Duty) 2001-04 (Transgo)	1	

PART #	OIL SEALING RINGS	QTY.	REFERENCE #
116175AV	Ring Kit, 1000-2000 Allison (Vespel) 2000-Up	1	
116177AV	Ring, 1000/2000 Allison Input Shaft (Vespel) 2000-Up	2	29536405
116178AV	Ring, 1000/2000 Allison Stator Shaft (Front) (Vespel) 2000-Up	1	
116178BV	Ring, 1000/2000 Allison Stator Shaft (Center) (Vespel) 2000-Up	1	
116179AV	Ring, 1000/2000 Allison Stator To C1/C2 Drum (Rear) (Vespel) 2000-Up	3	29538940

PART #	WASHERS & BEARINGS	QTY.	REFERENCE #
116209A	Caged Needle Bearing, 1000/2000 Allison Stator Shaft (Rear) 2000-Up	1	29531013
116211A	Washer, 1000/2000 Allison Stator To C1/C2 Drum (3 Tab) (Plastic) 2000-Up	1	29531035
116216A	Bearing W/Races, 1000/2000 Allison P1 Sun Gear To P1 Planet (.131" Thick, 2.839"OD,2.060"ID) 2000-Up (Also Fits P2 Planet To P2 Sun Gear)	1-2	29531095
116217A	Washer, 1000/2000 Allison P1 Planet Ring Gear To P2 Planet Ring Gear (2 Tab) Plastic (6 11/16"OD) 2000-Up	1	29536862
116220A	Washer, 1000/2000 Allison C2 Clutch Hub To P1 Sun Gear (.064" Thick, 2.285"ID) First Design 2000-Up	1	

PART #	WASHERS & BEARINGS (Continued)	QTY.	REFERENCE #
116220AA	Washer, 1000/2000 Allison C2 Clutch Hub To P1 Sun Gear (.107" Thick, 3.095"OD, 2.285"ID) 2nd Design (3.305"OD At Tabs) 2000-Up	1	
116220AB	Washer, 1000/2000 Allison C2 Clutch Hub To P1 Sun Gear (.107" Thick, 3.105"OD, 2.285"ID) 3rd Design (3.425"OD At Tabs) 2000-Up	1	29531089
116232A	Bearing W/Races, 1000/2000 Allison Input Shaft To C1 Clutch Hub (1st Design) 1.705"OD (Also Fits P3 Sun Gear To Output Shaft)	1-2	29537515
116232AA	Bearing W/Races, 1000/2000 Allison Input Shaft To C1 Clutch Hub (2nd Design) 2.120"OD (Also Fits P3 Sun Gear To Output Shaft)	1-2	29539501
116235A	Bearing W/Races, 1000/2000 Allison C1 Clutch Hub To C2 Clutch Hub (.140" Thick, 2.598"OD, 1.916"ID) 2000-Up	1	29533190
116238A	Bearing W/Races, 1000/2000 Allison P2 Planet To P2 Sun Gear 2000-Up (Use 116216A)	1	29531095
116244A	Bearing W/Races, 1000/2000 Allison P1 Planet To P2 Planet (.150" Thick, 3.393"OD, 2.490"ID) 2000-Up	1	29531106
116247A	Bearing W/Races, 1000/2000 Allison P3 Sun Gear To Output Shaft 2000-Up (Use 116232A)	1	29531089
116255AA	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (.275mm) 2000-Up	1	29536850
116255AB	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (.500mm) 2000-Up	1	29536850
116255AC	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (.725mm) 2000-Up	1	29536850
116255AD	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (.955mm) 2000-Up	1	29536850
116255AE	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (1.200mm) 2000-Up	1	29536850
116255AF	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (1.425mm) 2000-Up	1	29536850
116255AG	Washer, 1000/2000 Allison Output Shaft To Bearing #272 (1.650mm) 2000-Up	1	29536850
116268A	Caged Needle Bearing, 1000/2000 Allison Sets In Extension Housing (.980" Thick, 3.740"OD) (Cast # INA NK8025) 2000-Up	1	29531151
116272A	Ball Bearing, 1000/2000 Allison Extention Housing To Output Shaft (.747" Thick, 3.348"OD, 1.770"ID) (Cast # 6209C350 Slovakia) 2000-Up	1	23047970
116287A	Washer/Seal, 1000/2000 Allison Output Shaft Yoke (2WD) To Bolt (1.065"OD) 2000-Up	1	29536848

PART #	GASKETS & RUBBER COMPONENTS	QTY.	REFERENCE #
116300AW	Gasket, 1000/2000 Allison Bottom Pan (Molded Rubber) 2001-Up	1	29536526
116305A	Gasket, 1000/2000 Allison Extension Housing 2000-Up	1	29536941
116309A	O-Ring, 1000/2000 Allison Bell Housing Bolt (Takes 10) 2000-Up	10	
116311A	O-Ring, 1000/2000 Allison Pump Body 2000-Up	1	29537620
M301317B	Gasket, 1000/2000 Allison Extension Housing To Transfer Case 2000-Up	1	
116318A	Gasket, 1000/2000 Allison Bell Housing To Spacer Plate 2000-Up	1	29536478
116319A	Gasket, 1000/2000 Allison PTO Cover To Case 2000-Up	2	29531325
116324A	Gasket, 1000/2000 Allison Spacer Plate To Case 2000-Up	1	29541030
116330A	Lip Seal, 1000/2000 Allison C2 Piston (Outer) (Small) 2000-Up	1	29542808
116331A	Lip Seal, 1000/2000 Allison C2 Piston (Outer) (Large) 2000-Up	1	29542809
116332A	Lip Seal, 1000/2000 Allison C1 Piston Housing 2000-Up	1	29542812
116333A	Lip Seal, 1000/2000 Allison C2 Piston (Inner) 2000-Up	1	29542812
116334A	Lip Seal, 1000/2000 Allison C1 Piston (Inner) 2000-Up	1	29531293
116335A	Lip Seal, 1000/2000 Allison C1 Piston (Outer) 2000-Up	1	29542809
116338A	Lip Seal, 1000/2000 Allison C5 Piston (Inner) 2000-Up	1	29536859
116339A	Lip Seal, 1000/2000 Allison C5 Piston (Outer) 2000-Up	1	29534894
116370A	O-Ring, 1000/2000 Allison Speed Sensor 2000-Up	3	
116371A	Seal, 1000/2000 Allison Dipstick Tube 2000-Up	1	
116378-1A	O-Ring, 1000/2000 Allison Cooler Line Fitting To Cooler Line	1	
116378A	O-Ring, 1000/2000 Allison Cooler Line Fitting To Case	1	
116379A	Seal, 1000/2000 Allison Filter 2000-Up	1	29535601
116387A	Seal, 1000/2000 Allison Drain Plug 2000-Up	1	

PART #	TECHNICAL MANUALS	QTY.	REFERENCE #
116400A	Technical Manual, 1000/2000 Allison 5 Speed 2000-Up	1	

PART #	ELECTRICAL COMPONENTS	QTY.	REFERENCE #
74410A	Switch, 1000/2000 Allison MPLS/PRNDL (4 & 7 Pin Connectors) (Black Plastic) 2000-02	1	24229422
116410A	Switch 1000/2000 Allison MPLS/PRNDL (2 Connector) 2000-04 (Tan/White Plastic, Retro Fits The Black Plastic #D74410A)(External)	1	29540479
116410AA	Switch, 1000/2000 Allison MPLS/PRNDL (1 Connector) 2003-Up (Black Plastic)(External)	1	29541852
116410AB	Switch, 1000/2000 Allison IMS/PRNDL (Switch Is Made Onto The Rooster Comb)(Internal Mode Switch) 2006-Up	1	
14411E	Pressure Switch Assembly, 1000/2000 Allison Manifold Pressure 2000-Up	1-2	24222079
74418E	Solenoid, 1000/2000 Allison TCC (PWM) 1999-Up (Round Black Connector)	1	8683187
116419A	Sensor, 1000/2000 Allison Engine Speed 2000-Up (Use 116438A)	1	29536408

116421A	Solenoid, 1000/2000 Allison Shift (“D”) 2000-Up (Also Fits 1000/2000 Allison “C” & “E” Shift Solenoids)(Also Fits 1000/2000 Allison Modulator Pressure Control G 2004-Up)(Can Use D74418EA)	1-3	29536833
116422A	Solenoid, 1000/2000 Allison Shift (“C”) 2000-Up (Use 116421A)	1	29536833
116423A	Solenoid, 1000/2000 Allison Shift (“E”) 2000-Up (Use 116421A)	1	29536833
116425A	Solenoid, 1000/2000 Allison TCC 2000-Up (Use 74418E)	1	8683187
116425B	Solenoid, 1000/2000 Allison TCC (Red Connector) 2006-Up	1	
116431A	Solenoid, 1000/2000 Allison Trim (“B”) (.665”OD Snout) 2000-05	1	29533075
116431B	Solenoid, 1000/2000 Allison Trim “B” (Brown Connector) 2006-Up	1	
116435A	Solenoid, 1000/2000 Allison Trim (“A”) (.645”OD Snout) 2000-05	1	29533074
116435B	Solenoid, 1000/2000 Allison Trim “A” (Black Connector) 2006-Up	1	
116436A	Sensor, 1000/2000 Allison Output Speed 2000-Up (Use 116438A)	1	29536408
116438A	Sensor, 1000/2000 Allison Turbine Shaft Speed 2000-Up (Also Fits Engine(Or Input) & Output Speed Sensor)	1-3	29536408
116442A	Switch, 1000/2000 Allison Manifold Pressure 2000-Up (Use 14411E)	1	
74445CK	Repair Kit, 1000/2000 Allison External Wire Harness (7 & 4 Pin Neutral Safety Connector With Wires & Shrink Tubes) 2000-Up	1	88987185
116446A	Wire Harness, 1000/2000 Allison Internal (6 Solenoids) 2000-03	1	29541371
116446AK	Repair Kit, 1000/2000 Allison Internal Wire Harness	1	
116446AA	Wire Harness, 1000/2000 Allison Internal (7 Solenoids) 2004-05	1	29539792
116446B	Wire Harness, 1000/2000 Allison Internal (20 Pin Connector) 2006-Up	1	
116446BA	Wire Harness, 1000/2000 Allison Internal (24 Pin Connector) 2006-Up	1	
116495A	Pick-Up Tube, 1000 Allison (Use W/101010 Filter)	1	
116495B	Adapter Tube, 1000/2000 Allison Spin-On Filter To Bell Housing Or Cooler Manifold (1 1/4” Long) 2000-Up	1	29536298

PART #	PUMP COMPONENTS	QTY.	REFERENCE #
S116507C-3	Springs, 1000/2000 Allison Lube Regulator & Converter Relief Valve Springs (2 Springs) 2000-03 (Sonnax)	1	
116507CK	Lock-Up Boost Valve Kit, 1000/2000 Allison 2004-06 (Transgo)(Contains: Valve, Ball, Spring & End Plug)	1	
S116507G-1	Valve, 1000/2000 Allison C1 Clutch Fill & Exhaust Rate Valve With Teflon Seal (Sonnax)	1	

PART #	HARD PARTS	QTY.	REFERENCE #
116510A	Pump Body W/Gears, 1000/2000 Allison (Cast # 29539582 or 29531031 or 29537882) 2000-Up (4.900”OD, 31 Teeth Outer Gear)(.985”Thick, 31 Teeth Inner Gear)	1	29541145
116510AA	Pump Body W/Gears, 1000/2000 Allison (Cast # 26542798) 2000-Up (4.325”OD, 26 Teeth Outer Gear)(.870” Thick, 22 Teeth Inner Gear)	1	
116520A	Stator, 1000/2000 Allison (Cast # 29536681) 1st Design 2000-Up	1	
116520AA	Stator, 1000/2000 Allison (Cast # 2954____) 2nd Design 2000-Up	1	
116530A	Pump Gears, 1000/2000 Allison (.980” Thick) 2000-Up	1	
116544A	Pump Plate, 1000/2000 Allison (1st Design)	1	29539583
116544AA	Pump Plate, 1000/2000 Allison (2nd Design)	1	29539583
116554A	Drum, 1000/2000 Allison C1/C2 Clutch (With 64 Teeth PTO Gear) 2000-04	1	29542802
116554AA	Drum, 1000/2000 Allison C1/C2 Clutch (With 64 Teeth PTO Gear) 2005-Up	1	
116554B	Drum, 1000/2000 Allison C1/C2 Clutch (With Reluctor Ring)(Non PTO Type) 2000-04	1	
116554BA	Drum, 1000/2000 Allison C1/C2 Clutch (With Reluctor Ring)(Non PTO Type) 2005-Up	1	
116570A	Hub, 1000/2000 Allison C2 Clutch (24 Outer Teeth) (3.325”Tall, 2.220”OD Nose) 1st Design (.355” Long Washer Tab Holes)	1	29536962
116570AA	Hub, 1000/2000 Allison C2 Clutch (24 Outer Teeth) (3.325”Tall ,2.260”OD Nose) 2nd Design (.540” Long Washer Tab Holes)	1	
116574A	Hub, 1000/2000 Allison C1 Clutch (Outer) (3.100” Tall) 1st Design (With Shoulder Where #116232A Rides)	1	
116574AA	Hub, 1000/2000 Allison C1 Clutch (Outer) (3.100” Tall) 2nd Design (No Shoulder Where Bearing #116232AA Rides)	1	29539505
116580A	Planet, 1000/2000 Allison P1 (4 Gear)(1st Design, Flat Where #244 Bearing Rides) 2000-Up	1	29541704
116580AA	Planet, 1000/2000 Allison P1 (4 Gear)(2nd Design, Recessed Where #244 Bearing Rides)00-Up	1	
116582A	Planet, 1000/2000 Allison P2 (4 Gear)(2 5/16” Long Hub)(1st Design)(Uses 116612A Sun Gear)	1	29539510
116582AA	Planet, 1000/2000 Allison P2 (4 Gear)(2 5/16” Long Hub)(2nd Design)(Uses 116612AA Sun Gear)	1	
116584A	Planet, 1000/2000 Allison P3 (4 Gear, 1 Groove) (With 22 Parking Lugs) (27 Teeth Pinions) (Uses 49 Teeth Sun Gear # 614) 2000-Up	1	29540500
116584B	Planet, 1000/2000 Allison P3 (4 Gear, 1 Groove) (With 22 Parking Lugs) (29 Teeth Pinions) (Uses 53 Teeth Sun Gear # 614) 2000-Up	1	
116590A	Ring Gear, 1000/2000 Allison P1 Planet (111 Teeth) (117 Outer Clutch Splines) 2000-Up	1	29541008

PART #	HARD PARTS (Continued)	QTY	REFERENCE #
116592A	Ring Gear, 1000/2000 Allison P2 Planet (111 Teeth)(117 Outer Clutch Splines) 2 Notches For Washer #217 (1st Design)(No Groove) 2000-Up	1	29541707
116592AA	Ring Gear, 1000/2000 Allison P2 Planet (111 Teeth)(117 Outer Clutch Splines) 2 Notches For Washer # 217 (2nd Design)(With 1 Groove) 2000-Up	1	
116594A	Ring Gear, 1000/2000 Allison P3 Planet (103 Teeth) (92 Outer Clutch Splines) (Uses 49 Teeth Sun Gear # 614) 2000-Up	1	29539499
116594B	Ring Gear, 1000/2000 Allison P3 Planet (111 Teeth) (92 Outer Clutch Splines) (Uses 53 Teeth Sun Gear # 614) 2000-Up	1	
116610A	Sun Gear, 1000/2000 Allison P1 Planet (Front) 61 Teeth, 26 Lugs (1st Design) Is Flat Where #220 Washer Rides 2000-Up	1	
116610AA	Sun Gear, 1000/2000 Allison P1 Planet (Front) 61 Teeth, 26 Lugs (2nd Design) Is Recessed Where #220 Washer Rides 2000-Up	1	
116612A	Sun Gear, 1000/2000 Allison P2 Planet (57 Teeth) 1st Design (1.630” Overall Thickness)	1	
116612AA	Sun Gear, 1000/2000 Allison P2 Planet (57 Teeth) 2nd Design (1.555” Overall Thickness)	1	
116614A	Sun Gear, 1000/2000 Allison P3 Planet (49 Teeth) (1.860” Thick) 2000-Up (Uses 116232A Bearing)	1	29541701
116614AA	Sun Gear, 1000/2000 Allison P3 Planet (49 Teeth) (1.828” Thick) 2000-Up (Uses 116232AA Bearing)	1	
116619A	Spacer, 1000/2000 Allison P2 Sun Gear To P3 Sun Gear (1st Design) (.669” Thick)	1	
116619AA	Spacer, 1000/2000 Allison P2 Sun Gear To P3 Sun Gear (2nd Design) (.826” Thick)	1	29541728
116670A	Input Shaft, 1000/2000 Allison (13 5/8” Long) 1st Design (Uses A Bearing # 116232A) (With 1.705”OD)	1	
116670AA	Input Shaft, 1000/2000 Allison (13 5/8” Long) 2nd Design (Uses A Bearing #116232A) (With 2.120”OD)	1	29539506
116674A	Mainshaft, 1000/2000 Allison (10 1/8” Long) .790”OD Pilot On Both Ends 2000-Up	1	29536984
116678A	Output Shaft, 1000/2000 Allison 2WD (7 5/16” Long) Uses A Slide-On Type Yoke 2000-Up	1	
116678AA	Output Shaft, 1000/2000 Allison 2WD (Uses A Bolt-On Type Yoke 2000-Up	1	
116678B	Output Shaft, 1000/2000 Allison 4x4 (6 5/8” Long) Threaded On The Outside Diameter	1	
116740A	Valve Body, 1000/2000 Allison (6 Solenoid) 2000-E2004	1	
116740AA	Valve Body, 1000/2000 Allison (7 Solenoids) (One Tube Type)	1	
116740AB	Valve Body, 1000/2000 Allison (7 Solenoids) (Two Tube Type)	1	

PART #	VALVE BODY COMPONENTS	QTY	REFERENCE #
116741-1	Manual Valve, 1000/2000 Allison 2000-Up	1	
S116741F-2	End Sleeve, 1000/2000 Allison F-Trim Valve (Sonnax)	1	
S116741H-3	Spring, 1000/2000 Allison E-Shift Valve (Sonnax)	1	37000-02
T-37000-02BST	Bore Sizing Tool, 1000/2000 Allison (Use With S116741H-3)	1	37000-02BST
S116741VK	Valve & Spring Kit, 1000/2000 Allison Trim Valves 2002-Up (Contains: A & B Trim Valves & Springs & F Trim Spring) (Sonnax) (Must Use T-37000-TL12)	1	
T-37000-TL12	Reamer For S116741VK	1	

PART #	HARD PARTS (Continued)	QTY	REFERENCE #
116750A	Bell Housing, 1000/2000 Allison (Round Bell 6 1/2” Thick) With 12 Bolt Cooler Manifold & Two 4 Bolt Mount Bosses	1	
116750AA	Bell Housing, 1000/2000 Allison (Round Bell 6 1/2” Thick) With 12 Bolt Cooler Manifold & No 4 Bolt Mount Bosses	1	
116750AC	Bell Housing, 1000/2000 Allison (Round Bell 6 1/2” Thick) No 12 Bolt Cooler Manifold (Cast # 29536610)	1	
116750B	Bell Housing, 1000/2000 Allison (Chevy Bell 8 3/4” Thick) No 12 Bolt Cooler Manifold (Cast # 29537591)	1	29540491
116750BA	Bell Housing, 1000/2000 Allison (Chevy Bell 8 3/4” Thick) No 12 Bolt Cooler Manifold (Cast # 29540491 Or 29542791)	1	
116750BB	Bell Housing, 1000/2000 Allison (Chevy Bell 8 3/4” Thick)(No Speed Sensor)(Cooler Line Fitting Threads Are .800”ID)(Cast # 29544823)	1	
116757A	PTO Cover, 1000/2000 Allison (6 Bolt) 2000-Up	2	6774322
116760A	Case, 1000/2000 Allison (With PTO) 2000-Up	1	29536606
116764A	Spacer Plate, 1000/2000 Allison Bell Housing To Case (1st Design) 2000-Up	1	29541148
116764AA	Spacer Plate, 1000/2000 Allison Bell Housing To Case (2nd Design)	1	
116765A	Pan, 1000/2000 Allison Bottom (2 5/8” Deep At Drain Plug End) 2000-Up	1	29536524
116765AA	Pan, 1000/2000 Allison Bottom (4 7/16” Deep At Drain Plug End) 2000-Up	1	
116770A	Extension Housing, 1000/2000 Allison 2WD (6 3/8” Long) With 4 Bolt Flange 2000-Up	1	
116770AC	Extension Housing, 1000/2000 Allison 2WD (5 3/8” Long) Slip-In Yoke 2000-Up	1	
116770B	Extension Housing, 1000/2000 Allison 4x4 (1st Design) 2000-9/23-04 (Aluminum)	1	
116770BA	Extension Housing, 1000/2000 Allison 4x4 (2nd Design) 9/24-04-Up (Aluminum)(Stronger Webbing)(Retro Fits To 2000)	1	29542109

116776AK	Bolt Set, 1000/2000 Allison Bell Housing To Case (20 Pieces)	1	
116777AK	Bolt Set, 1000/2000 Allison Bell Housing To Stator 2000-Up (10 Per Set)	1	
116778AK	Bolt Set, 1000/2000 Allison Stator To Pump Body 2000-Up (5 Per Set)	1	
116779AK	Bolt Set, 1000/2000 Allison Bottom Pan 2000-Up (12 Per Set)	1	
116781AK	Bolt Set, 1000/2000 Allison Extension Housing To Case 2000-Up (16 Per Set)	1	
116782AK	Bolt Set, 1000/2000 Allison Valve Body To Case (33 Pieces) (For 6 Solenoid Valve Body) 2000-03	1	
116782BK	Bolt Set, 1000/2000 Allison Valve Body To Case (39 Pieces) (For 7 Solenoid Valve Body) 2004-Up	1	
116788AK	Bolt Set, 1000/2000 Allison PTO Cover (6 Pieces) 2000-Up	1	
116798A	Bolt, 1000/2000 Allison 2WD Yoke To Output Shaft 2000-Up	1	29536847
116798B	Nut, 1000/2000 Allison Output Shaft (4x4) (With 4 Notches On The Outside Diameter) 2000-Up	1	29531231
T-4500-AAC-KIT	Remover/Installer Tool, 1000/2000 Allison Output Shaft Nut 2WD/4x4	1	
T-100SS	Remover/Installer Tool, 1000/2000 Allison Output Shaft Nut 4x4 Only (1/2" Drive Socket)	1	
116841A	Yoke, 1000/2000 Allison Output Shaft (2WD) 2000-Up	1	15004046
116842A	Bracket, 1000/2000 Allison Holds Speed Sensors On 2000-Up	3	
116845A	Reluctor, 1000/2000 Allison 2WD Output (40 Teeth) 1.980" Thick 2000-Up	1	29536591
116845B	Spacer, 1000/2000 Allison 4x4 2000-Up	1	29541013
116861A	Snap Ring, 1000/2000 Allison Holds C2 Clutch Balance Piston In Drum (Also Holds C2 Clutches In C1/C2 Drum) (Also Holds C2 Pressure Plate in C1/C2 Drum) 2000-Up	3	29531079
116862A	Snap Ring, 1000/2000 Allison Holds C1 Piston Housing In Drum (.094" Thick, 3.520"OD, 2 Eyelets)2000-Up	1	29536107
116873A	Snap Ring, 1000/2000 Allison Holds C4 Pressure Plate In Case (1st Design) (Spiral) (9 7/8"OD, .125" Thick) 2000-Up	1	
116873AA	Snap Ring, 1000/2000 Allison Holds C4 Pressure Plate In Case (2nd Design) Not A Spiral (9 11/16"OD, .158" Thick)	1	29544119
116875A	Snap Ring, 1000/2000 Allison Holds C1 Clutch Balance Piston In C1 Clutch Piston Housing (.079" Thick, 6 9/16"OD) 2000-04	1	29541011
116875AA	Snap Ring, 1000/2000 Allison Holds C1 Clutch Balance Piston In C1 Clutch Piston Housing (.115" Thick, 6 13/16"OD) 2005-Up	1	
116876A	Snap Ring, 1000/2000 Allison Holds C1 Clutch Pressure Plate In C1/C2 Drum (.079" Thick, 2.860"OD) 2000-Up	1	29536287
116877A	Snap Ring, 1000/2000 Allison Holds C1 Clutch Spring Retainer To C1/C2 Drum (.078" Thick, 3.120"OD) 2000-Up	1	
116878A	Snap Ring, 1000/2000 Allison Holds C3 Clutch Pressure Plate In Case 2000-Up (Also Holds C5 Clutch Pressure Plate In Case)	1-2	29531054
116879A	Snap Ring, 1000/2000 Allison Holds C1 Clutch Pressure Plate To Input Shaft (Spiral) (3.265"OD) 2000-Up	1	29536288
116880A	Snap Ring, 1000/2000 Allison Holds Input Shaft To C1/C2 Drum (2 Eyelets) 2000-Up	1	
116882A	Snap Ring, 1000/2000 Allison Holds P2 Ring Gear To P1 Planet (.060") (Also Holds P3 Ring Gear To P2 Planet)	1-2	29541011
116889A	Snap Ring, 1000/2000 Allison Holds P3 Ring Gear To P2 Planet 2000-Up (Use 116882A)	1	29541011
116892A	Snap Ring, 1000/2000 Allison Holds C4 Clutch Pressure Plate In Case 2000-Up (Use 116878A)	1	29531054
116893A	Snap Ring, 1000/2000 Allison Holds Bearing # 268 In Extension Housing (.078" Thick, 3.990"OD) 2000-Up	1	29531152
116895A	Snap Ring, 1000/2000 Allison Holds Bearing # 272 In Extension Housing (.110" Thick, 3.705"OD) (With 2 Eyelets) 2000-Up	1	29536981
116926A	Spring, 1000/2000 Allison Accumulator 2000-Up	1-2	
116927A	Piston, 1000/2000 Allison Accumulator 2000-Up	1-2	
116929A	Cover, 1000/2000 Allison Accumulator 2000-Up	1	
116960A	Piston, 1000/2000 Allison C2 Clutch (Aluminum) Cast # 29536100 (2.850" Thick) 2000-04	1	29542807
116960AA	Piston, 1000/2000 Allison C2 Clutch (Aluminum) Cast # 29542807 (2.880" Thick) 2005-Up	1	
116960B	Balance Piston, 1000/2000 Allison C2 Clutch (Bonded) 2000-04 (.550" Thick, 7 7/8"OD)	1	29536105
116960BK	Piston Set, 1000/2000 Allison (Bonded) 2000-05 (1st, 2nd, 3rd Generation) (Contains: One # 960B, Two # 962A & One #964B)	1	
116960BAK	Piston Set, 1000/2000 Allison (Bonded) 2006-Up (4th Generation) (Contains: One # 960B, Two # 962A & One # 964BA)	1	
116962A	Piston, 1000/2000 Allison C3 & C4 Clutch (Bonded) (.840" Thick, 8 3/4"OD, 7 3/16"ID) 2000-Up	2	29543321
116963A	Piston Housing, 1000/2000 Allison C1 Clutch (6 3/8"OD) 2000-04 (29536106 Or 29537992)	1	29542811
116963AA	Piston Housing, 1000/2000 Allison C1 Clutch (6 3/4"OD) 2005-Up (Cast # 2952811)	1	
116964A	Piston, 1000/2000 Allison C1 Clutch (Aluminum) (Cast # 29536109) (5.925"OD) 2000-04	1	29543239
116964AA	Piston, 1000/2000 Allison C1 Clutch (Aluminum) (Cast # 29543239) (6"OD) 2005-Up	1	
116964B	Balance Piston, 1000/2000 Allison C1 Clutch (Bonded) 2000-04 (.410" Thick, 6.035"OD)	1	29537993
116964BA	Balance Piston, 1000/2000 Allison C1 Clutch (Bonded) 2005-Up (.410" Thick)(6 5/16"OD) (4 3/8" ID)	1	
116966A	Piston, 1000/2000 Allison C5 Clutch (Aluminum) 2.165" Thick (10"OD) 4.550"ID 2000-Up	1	29536211

PART #	HARD PARTS (Continued)	QTY	REFERENCE #
116970A	Springs W/Retainer, 1000/2000 Allison C2 Clutch Return (32 Springs, 5.775”OD, 2 Notches) 2000-04	1	29542810
116970AA	Springs W/Retainer, 1000/2000 Allison C2 Clutch Return (24 Springs, 5.650”OD) 2005-Up	1	
116972A	Springs W/Retainer, 1000/2000 Allison C3 & C4 Clutch Return (1st Design Used With The 11 Slot Steel) (3 Sets Of 3 Springs In Each Set)	2	29542191
116972B	Springs W/Retainer, 1000/2000 Allison C3/C4 Clutch Return (2nd Design Used With The 14 Slot Steel) (3 Sets Of 3 Springs In Each Set)	2	
116974A	Springs W/Retainer, 1000/2000 Allison C1 Clutch Return (28 Springs) (4.322”OD) 2000-04	1	29542814
116974AA	Springs W/Retainer, 1000/2000 Allison C1 Clutch Return (32 Springs) (5.750”OD) 2005-Up	1	
116976A	Springs W/Retainer, 1000/2000 Allison C5 Clutch Return (18 Springs) 9 3/4”OD (1 Tab) 2000-Up	1	29531134
116991A	Linkage Assembly, 1000/2000 Allison Internal (1st Design) Gold Color Manual Shaft With Hollow Roll Pin (7 Pieces)	1	
116991A-4	Manual Shaft, 1000/2000 Allison (1st Design) Gold Color	1	
116991A-5	Roll Pin, 1000/2000 Allison Linkage (1st Design) Hollow	1	
1116991AA	Linkage Assembly, 1000/2000 Allison Internal (2nd Design) Black Manual Shaft With Solid Roll Pin (7 Pieces)	1	
116991AA-4	Manual Shaft, 1000/2000 Allison (2nd Design) Black	1	
116991AA-5	Roll Pin, 1000/2000 Allison Linkage (2nd Design) Solid	1	
116995A	Park Pawl Assembly, 1000/2000 Allison (.709”OD Pin) (3 Pieces)	1	
116995A-3	Spring, 1000/2000 Allison Parking Pawl 2000-Up	1	
116996A	Fitting, 1000/2000 Allison Cooler Line (Push-In) 2000-Up (1 1/8” At Flats, 1.375” Long)	1	
116999A	Oil Tube, 1000/2000 Allison Valve Body (7 7/8” Long)	1	