



RENAULT AR4 iss 21

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
KITS							
	Overhaul - with pistons		195 02 08	52	F2 brake steel - sel 3.75 thick	AR	195 12 08
	Overhaul - without pistons		195 02 03	53	F2 brake pressure	(2)	195 12 05
	Shaft sealing rings		195 06 02	54	E2 Rev clutch friction 122 x 1.6 x 24T	(4/5)	195 11 02
	Pinion shaft 2 piece seal - alternative kit		195 08 01	55	E2 Rev clutch steel	(3/4)	195 12 10
	(uses smaller collar and the equivalent Audi seal)			55	E2 Rev clutch steel sel 1.45mm	AR	195 12 17
				55	E2 Rev clutch steel sel 1.60mm	AR	195 12 16
				56	E2 Rev wavy		
GASKETS							
1	Rubber pan (5 hole)		195 25 03	58	E1 Fwd clutch friction 122 x 1.6 x 24T	(4/5)	195 11 02
2	Pump (paper)		195 25 04	59	E1 Fwd clutch steel	(4/5)	195 12 10
	Filter		195 25 09	59	E1 Fwd clutch steel sel 1.45mm	AR	195 12 17
				59	E1 Fwd clutch steel sel 1.60mm	AR	195 12 16
RUBBER COMPONENTS							
8	Pump "O" ring		195 16 02	60	E1 Fwd clutch diaphragm spring		
9	Diff housing "O" ring		195 16 02	61	E1 Fwd clutch pressure		195 13 02
10	Pinion spacer "O" ring		195 16 13	62	E1 Fwd clutch pressure 5.20 mm		195 13 03
11	Output gear cover "O" ring		195 16 07	62	E1 Fwd clutch pressure 6.50 mm		195 13 04
12	Direct clutch shaft to gearset "O" ring		138 16 09	63	E3 Direct clutch friction 103 x 1.65 x 22T	(5)	195 11 03
	V/B loom "O" ring		195 16 18	64	E3 Direct clutch steel 104 x 1.60 x 28T	(4)	195 12 12
	Output shaft squash seal	(2)	195 16 04	64	E3 Direct clutch steel 104 x 2.00 x 28T	alt (4)	195 12 15
	Multi function switch "O" ring		195 16 19	65	E3 Direct clutch pressure		
	Speedo sensor to case "O" ring		195 16 15	66	E3 Direct clutch pressure		
	Dipstick "O" ring		195 16 20	68	F1 Low/rev brake friction 146 x 1.56 x 50T	(6)	195 11 05
	Oil pressure sensor "O" ring		195 16 15	69	F1 Low/rev brake steel	(5)	195 12 09
	Selector detent "O" Ring		195 16 17	70	F1 Low/rev diaphragm spring		
	Accunulator "O" ring		195 16 21	71	F1 Low/rev pressure		
				72	F1 Low/rev steel plate		
13	Forward brake			FILTER			
	F2 bonded piston (145 x 131 x 13.50 thick)	(A)	195 45 07	Pick up filter			
	F2 bonded piston spacer	(B)	195 45 11				
13	F2 bonded piston (145 x 131 x 16.30 thick)	N/A	195 45 08	BUSHES			
	Replaced by (A) plus (B) above			82	Pump bush	53.5 x 51 x 10	195 21 01
				83	Reverse clutch cylinder (K2)	58.2 x 55 x 13	195 21 05
				84	Forward clutch shaft front (K1)	22.5 x 20 x 12	195 21 10
				85	Forward clutch (K1) bush	67 x 63 x 9	195 21 08
				86	Forward clutch shaft rear (K1)	23.8 x 21.5 x 12	195 21 07
				87	Direct hub bush	13.5 x 11 x 12	195 21 04
				88	Rear annulus & transfer gear	30 x 27.5 x 12	195 21 09
				THRUST WASHERS			
				Behind pump - plastic 65 x 58 x 1.0mm			
				195 22 40			
				HARD PARTS			
				Cooler adapter kit			
				F1 supply tube			
				Screw			
				105	Pump body		180 41 27
				106	Pump gears		195 29 29
				107	Stator support		195 37 01
				111	Shell		
				113	Reverse clutch cylinder		
				115	Forward clutch cylinder & shaft		
				116	Forward clutch hub		
					Forward clutch plastic guides	(4)	195 29 27
				117	Motor shaft		
				119	Direct clutch hub & shaft		
				120	Shell & shaft		
				121	Shell		
				122	Sun gear		
				125	Gearset		
				126	Rear annulus & transfer gear		
				130	Pinion & shaft		
				131	Pinion shaft spacer - use with seal 195 15 06		195 21 02
				132	Park pawl		
				133	Baffle		
				134	Transfer gear driven		
				137	Baffle		
				138	Transfer gear cover		
				139	Pinion shaft nut		
				ELECTRICAL			
				Oil sensor Renault 25 008, & 012 to 016			
				Oil sensor Renault 25 002			
				195 35 07			
				195 35 08			
				TOOLS			
				Workshop manual			
				195 33 20			
				TORQUE CONVERTERS			
				Renault 21			
				Renault 25 V6			
				Renault 25 2.0 litre			
				195 30 02			
				195 30 01			
				195 30 02			