

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
KITS							
	Overhaul		195 02 06	52	F2 brake steel - sel 3.00 thick	AR	195 12 05
	Gasket & rubber		195 03 06	52	F2 brake steel - sel 3.25 thick	AR	195 12 06
	Rubber		195 06 01	52	F2 brake steel - sel 3.50 thick	AR	195 12 07
	Shaft sealing ring		195 06 02	52	F2 brake steel - sel 3.75 thick	AR	195 12 08
	Bushing kit		195 09 01	53	F2 brake pressure	(2)	
GASKETS							
	Rubber pan		195 25 16	54	E2 Rev clutch friction 122 x 1.6 x 24T	(4/5)	195 11 02
	Pump (paper)		195 25 17	56	E2 Rev clutch steel	(3/4)	195 12 10
	Filter		195 25 09	56	E2 Rev clutch steel sel 1.45mm	AR	195 12 17
				56	E2 Rev clutch steel sel 1.60mm	AR	195 12 16
RUBBER COMPONENTS							
10	Pump "O" ring		195 16 02	58	E1 Fwd clutch friction 122 x 1.6 x 24T	(4/5)	195 11 02
	Cover "O" ring (opp. drive shaft)	(1)	195 16 10	59	E1 Fwd clutch steel	(4/5)	195 12 10
	Rubber bonded case plug	(1)	195 20 02	59	E1 Fwd clutch steel sel 1.45mm	AR	195 12 17
	Front pinion bearing retainer "O" ring		135 16 10	59	E1 Fwd clutch steel sel 1.60mm	AR	195 12 16
	Speedo driven gear "O" ring		195 16 23	60	E1 Fwd clutch diaphragm spring		
				61	E1 Fwd clutch pressure		195 13 02
	Accumulator cover "O" ring	(2)	195 16 21	62	E1 Fwd clutch pressure 5.20 mm		195 13 03
	Multifunction switch "O" ring		195 16 19	62	E1 Fwd clutch pressure 6.50 mm		195 13 04
	V/B to case connector "O" ring		195 16 18	63	E3 Direct clutch friction 103 x 1.65 x 22T	(5)	195 11 03
	Output speed sesor "O" ring		195 16 15	64	E3 Direct clutch steel	(4)	195 12 12
	Oil pressure sensor "O" ring		195 16 15	68	F1 Low/rev brake friction 146 x 1.56 x 50T	(6)	195 11 05
				99	F1 Low/rev brake steel	(5)	195 12 09
	Selector detent "O" ring		195 16 24	FILTER			
	Output gear retainer "O" ring		195 16 14	Pick up filter			
							195 27 06
Forward brake				BUSHES			
13	F2 bonded piston (145 x 131 x 13.50 thick)		195 45 07	82	Pump bush	53.5 x 51 x 10	195 21 01
13	F2 bonded piston (145 x 131 x 16.30 thick)		195 45 08	83	Reverse clutch cylinder (K2)	58.2 x 55 x 13	195 21 05
	F2 spacer to use with 195 45 07 for 16.30mm thk		195 45 11	84	Forward clutch shaft front (K1)	22.5 x 20 x 12	195 21 10
Reverse clutch				85	Forward clutch (K1) bush	67 x 63 x 9	195 21 08
14	E2 alum piston (106mm lip x 63mm "O" ring dias)		195 45 02	86	Forward clutch shaft rear (K1)	23.8 x 21.5 x 12	195 21 07
14	E2 bonded piston (109mm x 75mm lip dias) (095 323 121E)		195 45 06	87	Direct hub bush	13.5 x 11 x 12	195 21 04
Forward clutch				88	Rear annulus & transfer gear	30 x 27.5 x 12	195 21 09
15	E1 bonded piston (91mm x 42mm lip dias)		195 45 21	THRUST WASHERS			
15	E1 alum. piston (91mm x 42mm "O" rg dias)		195 45 01	Behind pump - plastic 65 x 58 x 1.0mm			
Motor clutch (direct)				HARD PARTS			
16	E3 aluminium piston		195 45 12	Forward clutch plastic guides (4)			
16	E3 bonded piston (88.5mm x 33.5mm lip dias)		195 45 13	MISCELLANEOUS			
Low & reverse brake (095 323 927B)				Cooler adaptor kit			
17	F1 bonded piston (148mm x 117mm lip dias) (095 323 479)		195 45 05	110 41 16			
NI	Modified direct clutch outer lip seal (for 195 45 02)		161 18 03	TORQUE CONVERTERS			
NI	Modified direct clutch inner "O" ring (for 195 45 02)		195 16 01	Renault Safrane			
NI	Modified fwd clutch outer "O" ring (for 195 45 01)		113 16 02				195 30 02
NI	Modified fwd clutch inner "O" ring (for 195 45 01)		173 16 26				
METAL CLAD SEALS							
30	Converter metal clad seal		195 15 01				
31	Drive shafts (1)		195 15 08				
	Front pinion seal		195 15 13				
	Selector shaft		195 20 03				
SHAFT SEALING RINGS							
40	Front of pump	58mm dia (2)	195 26 05				
41	Rear of pump	38mm dia (1)	195 26 04				
42	Front of fwd/rev clutch shaft	30mm dia (4)	195 26 02				
43	Rear of fwd/rev clutch shaft	28mm dia (1)	195 26 01				
44	Front of motor shaft	21mm dia (2)	195 26 03				
45	Rear of motor shaft	21mm dia (1)	195 26 03				
CLUTCH PLATES							
50	F2 brake friction 154 x 1.63 x 32T	(5)	195 11 01				
52	F2 brake steel - std 2.00 thick	(4)	195 12 01				
53	F2 brake pressure	(2)	195 12 05				
52	F2 brake steel - sel 1.60 thick	AR	195 12 14				
52	F2 brake steel - sel 1.75 thick	AR	195 12 13				
52	F2 brake steel - sel 2.25 thick	AR	195 12 02				
52	F2 brake steel - sel 2.50 thick	AR	195 12 03				
52	F2 brake steel - sel 2.75 thick	AR	195 12 04				