

**MITSUBISHI**  
**KM175-1**  
**KM175-2**  
**KM177-0**  
**KM177-1**

4 speed transverse front wheel drive. 1985 - 1988  
 End cover (O/D) shape is round on KM175 & oblong on KM177.  
 Paper case gasket. KM175 has adapter plate in pump (2 pump gaskets).



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Illus	Description		Part No.	Illus	Description		Part No.
	<b>KITS</b>				Accumulator outer		160 26 06
	Master KM175,175-1, 175-2,	12 bolt pan	85-88		Accumulator inner		160 26 07
	Master KM177, 177-1	13 bolt pan	85-88		Kickdown piston 1600cc	84-	160 26 08
					Kickdown piston 1500 & 2000cc	85-	160 26 09
	Overhaul KM175, 175-1 & 2	12 bolt pan	85-88		<b>CLUTCH PLATES</b>		
	Overhaul KM177, 177-1	13 bolt pan	85-88		High/Rev friction (front clutch):-		
	Gasket & seal KM175, 175-1 & 2	12 bolt pan	85-88		127mm x 2.0 x 38T x 100mm inside tooth dia	(3)	160 11 01
	Gasket & seal KM177, 177-1	13 bolt pan	85-88		High/Rev steel 127mm x 3.8 x 24T x 100 i/dia	(4)	160 12 01
	Bush Kit				Forward friction (rear clutch):-		
	<b>GASKETS</b>				127mm x 2.0 x 38T x 100mm inside tooth dia	(3)	160 11 01
	Pan KM175 12 bolt				Forward steel 128mm x 1.8 x 24T	(2)	160 12 02
	Pan KM177 13 bolt				Low & reverse friction 152mm x 2.0 x 48T	(6)	160 11 02
	Case to converter housing		82-88		Low & reverse steel 155mm x 1.0 x 24T	(5)	160 12 05
	Case to converter housing		88 -		Low & reverse steel 155mm x 1.8 x 24T	(3)	160 12 06
	Oil pump	(2)	82-		Overdrive friction 123mm x 2.0 x 40T	(3)	160 11 05
	Filter				Overdrive steel 124mm x 0.80 x 25T	(3)	160 12 07
	Pump bolts	(6)			<b>BRAKE BANDS</b>		
	<b>RUBBER COMPONENTS</b>				Kickdown band 44mm wide	84-	160 14 02
	Pressure check plug "O" ring	(7)			<b>FILTER</b>		
	Manual control shaft "O" ring	(2)			Dacron screen	81-88	160 27 02
	Front clutch inner "O" ring				Dacron screen	84-	160 27 04
	Front clutch outer "O" ring				Dacron screen	87-	160 27 07
	Rear clutch inner "O" ring				<b>BUSHES</b>		
	Rear clutch outer "O" ring				Pump to converter		160 21 01
	End clutch "D" ring	MD711884			<b>THRUST WASHERS</b>		
	End clutch oil seal	MD711883			Stator thrust 1.8 mm		160 22 10
	End clutch SSR ??	MD711875			Stator thrust 2.18 mm		160 22 11
	Servo piston "O" ring 1.693"				Stator thrust 2.60 mm		160 22 12
	Servo piston "O" ring 2.835"				<b>MISCELLANEOUS</b>		
	Servo piston "D" ring repair				Diff shim kit Steel 0.8mm /Fibre 1.8mm		160 22 03
	Servp piston sleeve "O" ring 2.914"				Diff shim kit Steel 1.2mm /Fibre 2.2mm		160 22 04
	Low/rev outer				Diff shim kit Steel 1.6mm /Fibre 2.6mm		160 22 05
	Low/rev inner				Diff shim kit Steel 2.0mm /Fibre 3.0mm		160 22 06
	Pump housing				<b>TOOLS</b>		
	Pump gear poly coated seal				Manual		160 33 21
	Transfer shaft idler						
	<b>METAL CLAD SEALS</b>						
	Converter (43/60/9)						
	Driveshafts (35/56/9)	(2)					
	Overdrive drum	18 x 21 x 3					
	<b>SHAFT SEALING RINGS</b>						
	Pump	(2)					
	Governor	(3)					
	Rear clutch retainer 33mm	(1)					
	Input shaft early 24mm	(3)					
	Input shaft late 26mm	(3)					