



Iss 01/05/97

3 speed rear wheel drive with and without lock up

**GENERAL MOTORS
TH250**

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	KITS				Intermediate friction 189mm x 2.5 x 60T (2-3)		122 11 02
	Master	80-81	122 01 03		Intermediate steel 192mm x 1.8 x 7T (2-3)		122 12 02
	Overhaul		122 02 03		Low & reverse friction 0.097" thick (3-5)		122 11 03
	Shaft sealing ring - non lock up		122 06 04		Low & reverse friction 0.087" thick (3-5)	80-	122 11 06
	Shaft sealing ring - lockup		122 06 03		Low & reverse steel 166mm x 1.7 x 17T (3-5)		122 12 03
	GASKETS				BRAKE BANDS		
	Pan		122 25 01		Intermediate overrun		122 14 02
	Pump - non lockup		122 25 02		FILTER		
	Pump - lockup		122 25 03		Pick up		122 27 01
	Upper valve body - non lockup		122 25 04		MODULATOR		
	Upper valve body - withlockup	80-			Modulator 1.171" cap dia	69-72	122 28 04
	Lower valve body - non lockup	69-79	122 25 05		Modulator adj 2" cap dia	73-	122 28 02
	Lower valve body - with lockup	80-			Modulator adj 1.75" cap dia		122 28 01
	METAL CLAD SEALS				Modulator - Vega & Monza		122 28 03
	Pump - non lockup		120 15 01		BUSHES & BEARINGS		
	Pump - lockup				Pump body - non lockup		120 21 01
	Extension		120 15 02		Extension housing rear		122 21 02
	CLUTCH PLATES				Sun & reaction carrier (2)		122 21 03
	Forward friction 149mm x 2.5 x 20T (5)		122 11 01				
	Forward friction (3-5)	80-	122 11 04				
	Forward steel 149mm x 1.7 x 14T (3-5)		122 12 01				
	Direct friction 149mm x 2.5 x 20T (4-5)		122 11 01				
	Direct friction 0.087" thick (3-5)	80-	122 11 04				
	Direct steel 149mm x 1.7 x 14T (3-4)		122 12 01				



3 speed transverse front wheel drive without lock up

TH325

	KITS				Low & reverse clutch		163 21 07
	Master		142 01 01		Intermediate front gear		163 21 06
	Overhaul		142 02 01		Rear sun gear		163 21 09
	GASKETS				Rear carrier		163 21 08
	Lower pan gasket		142 25 01		Drive sprocket support		163 21 18
	Sprocket cover gasket		142 25 02		Stator support		163 21 18
	METAL CLAD SEALS				Extension		163 21 02
	Converter		120 15 01		TOOLS		
	Manual control shaft		120 15 03		Manual		142 33 20
	CLUTCH PLATES						
	Direct clutch friction 132mm x 2.0 x 30T (5)		163 11 01				
	Direct clutch steel 133mm x 2.4 x 26T (5)		163 12 01				
	Direct clutch pressure (1)		163 13 05				
	Forward clutch friction 132mm x 2.0 x 30T (5)		163 11 01				
	Forward clutch steel 133mm x 1.9 x 27T (4)		163 12 02				
	Forward clutch pressure (1)		163 13 01				
	Low & reverse friction 139mm x 1.9 x 44T (6)		163 11 02				
	Low & reverse 143mm x 1.9 x 22T (6)		163 12 04				
	Low & reverse steel waved 140mm x 2.4 x 4T (1)		163 12 05				
	BRAKE BANDS						
	Intermediate		163 14 01				
	FILTER						
	TH325	79-81	142 27 01				
	BUSHES						
	Converter		124 21 01				
	Pump cover front		161 21 04				
	Pump cover rear		163 21 15				
	Direct clutch front		163 21 16				
	Direct clutch rear		163 21 17				