

# TH200-4R

4 speed rear wheel drive with lock up



Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	<b>KITS</b>						
	Master	81-	163 01 03				
	Master	81-	163 01 04				
	Overhaul		163 02 02				
	<b>GASKETS</b>						
	Pan		163 25 03				
	Pump		163 25 04				
	<b>METAL CLAD SEALS</b>						
	Converter		163 15 01				
	Extension		120 15 02				
	Manual control shaft		120 15 03				
	<b>CLUTCH PLATES</b>						
	Direct clutch friction 132mm x 2.0 x 30T	(5)	163 11 01				
	Direct clutch steel 133mm x 2.4 x 26T	(5)	163 12 01				
	Direct clutch pressure	(1)	163 13 05				
	Forward clutch friction 132mm x 2.0 x 30T	(5)	163 11 01				
	Forward clutch steel 133mm x 1.9 x 27T	(4)	163 12 02				
	Forward clutch pressure	(1)	163 13 01				
	Low & reverse friction 139mm x 1.9 x 44T	(6)	163 11 02				
	Low & reverse 143mm x 1.9 x 22T	(6)	163 12 04				
	Low & reverse steel waved 140mm x 2.4 x 4T	(1)	163 12 05				
	Overdrive friction 175mm x 1.9 x 36T	(2)	163 11 03				
	Overdrive steel 178mm x 1.9 x 6T	(3)	163 12 07				
	Overdrive pressure	(1)	163 13 03				
	Overrun clutch friction 128mm x 2.0 x 40T	(2)	163 11 04				
	Overrun clutch steel 131mm x 1.9 x 36T	(2)	163 12 08				
	Overrun clutch pressure	(1)	163 13 04				
	<b>BRAKE BANDS</b>						
	Intermediate		163 14 01				
	<b>FILTER</b>						
	Pick up		163 27 03				
	<b>BUSHES &amp; BEARINGS</b>						
	Front pump body		163 21 01				
	Stator support		161 21 04				
	Forward clutch housing/input shaft		163 21 13				
	Direct clutch front		163 21 04				
	Direct clutch rear		163 21 05				
	Front internal gear		163 21 06				
	Low & reverse clutch		163 21 07				
	Rear carrier		163 21 08				
	Rear sun gear		163 21 09				
	Overrun clutch		163 21 10				
	Overdrive carrier		163 21 14				
	Centre support front		163 21 11				
	Centre support rear		163 21 12				
	Extension		163 21 02				
	<b>TOOLS</b>						
	Manual		163 33 21				