



Iss 01/05/97

3 speed rear wheel drive with & without lock up.

**GENERAL MOTORS
TH200 & 200C**

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	KITS						
	Master (no lock up)	76-81	163 01 01				
	Master (with lock up)	79 on	163 01 02				
	Overhaul	76-83	163 02 01				
	Shaft sealing rings		163 06 01				
	Bushing		163 09 01				
	Thrusts (no needle bearings)		163 10 01				
	GASKETS						
	Pan		163 25 01				
	Pump		163 25 02				
	RUBBER COMPONENTS						
	Direct clutch piston outer lip seal		163 18 01				
	Direct clutch piston centre lip seal		163 18 02				
	Direct clutch piston inner lip seal		163 18 03				
	Forward clutch piston outer lip seal		163 18 04				
	Forward clutch piston inner lip seal		163 18 05				
	METAL CLAD SEALS						
	Pump body		120 15 01				
	Extension		120 15 02				
	Manual control shaft		120 15 03				
	CLUTCH PLATES						
	Direct clutch friction 132mm x 2.0 x 30T		163 11 01				
	Direct clutch steel 133mm x 2.4 x 26T		163 12 01				
	Direct clutch pressure		163 13 01				
	Forward clutch friction 132mm x 2.0 x 30T		163 11 01				
	Forward clutch steel 133mm x 1.9 x 27T		163 12 02				
	Forward clutch steel - waved 1.7mm thick		163 12 03				
	Forward clutch pressure		163 13 01				
	Low & reverse friction 139mm x 1.9 x 44T		163 11 02				
	Low & reverse 143mm x 1.9 x 22T		163 12 04				
	BRAKE BANDS						
	Intermediate		163 14 01				
	FILTER						
	Pick up 2 1/4" deep pan - brass		163 27 01				
	Pick up 2 9/16" deep pan nylon		163 27 02				
	BUSHES & BEARINGS						
	Front pump body		163 21 01				
	Stator support front		163 21 03				
	Stator support rear		163 21 15				
	Direct clutch front		163 21 16				
	Direct clutch rear		163 21 17				
	Low & reverse clutch		163 21 07				
	Front internal gear		163 21 06				
	Rear sun gear		163 21 09				
	Rear carrier		163 21 08				
	Extension		163 21 02				
	THRUST WASHERS						
	Front carrier needle bearing		163 23 01				
	Front sun gear needle bearing		163 23 03				
	Rear sun gear needle bearing		163 23 02				
	Gearset planet washers 0.805" x 0.400" x 0.025"		161 22 26				
	TOOLS						
	Workshop manual		163 33 20				