



Iss 01/05/97

Commercial vehicles 1972 on

**ALLISON  
MT640 & 670**

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	<b>KITS</b> Master 640 & 643 (exc 644 & 654) Overhaul 640 & 643 (exc 644 & 654)	72 - 72 -	175 01 01 175 02 01		<b>FILTER</b> Filter		175 27 01
	<b>GASKETS</b> Pump		175 25 02				
	<b>METAL CLAD SEALS</b> Pump 3.880" O.D. (exc 640, 650)		175 15 01				
	<b>CLUTCH PLATES</b> Forward friction Forward steel	(5/6) (5/6)	72- 175 11 01 72- 175 12 01				
	Low friction (exc 654 PHZ) Low friction (only 654 PHZ) Low steel (exc 654 PHZ) Low steel (only 654 PHZ)	(5/6) (7) (6/7) (8)	72- 175 11 02 81- 175 11 04 72- 175 12 02 80- 175 12 04				
	4th frictions 4th steels	(4/5) (4/5)	72- 175 11 02 72- 175 02 02				
	3rd frictions 3rd steels	(3) (3)	72- 175 11 02 72- 175 12 02				
	2nd frictions 2nd steels	(3) (3/4)	72- 175 11 02 72- 175 12 02				
	1st frictions 1st steels	(6) (6)	72- 175 11 03 72- 175 12 03				

**ALLISON  
MT740**

	<b>KITS</b> Master (all years)		175 02 02				
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