

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
KITS							
	Master		174 01 01	60	Front planetary carrier 1.880" x 1.740" x 0.418"		174 21 04
	Overhaul		174 02 01	61	Output shaft bearing		174 21 05
	Pump reseal kit		174 03 03	62	Mainshaft pilot 0.770" x 0.650" x 1.440"		174 21 06
	Shaft sealing ring kit		174 06 01	63	Extension bearing		174 21 07
	Bush kit	Early	174 09 01	THRUST WASHERS			
	Bush kit	Late	174 09 02	NI	Turbine spacer (sel) 0.015" gold		174 22 01
GASKETS				NI	Turbine spacer (sel) 0.030" silver		174 22 02
NI	Pan		174 25 01	NI	Turbine spacer (sel) 0.042" plain		174 22 03
NI	Pump bolt washers	(17)	126 25 02	NI	Turbine spacer (sel) 0.060" black		174 22 04
1	Pump to case		174 25 02	NI	Turbine spacer (sel) 0.075" copper		174 22 05
NI	Power take off cover		174 25 03	71	Pump (sel) No 0 0.056"/0.060"		174 22 06
NI	Rear cover & adaptor housing			71	Pump (sel) No 1 0.072"/0.076"		174 22 07
NI	Governor cover			71	Pump (sel) No 2 0.089"/0.093"		174 22 08
RUBBER COMPONENTS				71	Pump (sel) No 3 0.105"/0.109"		174 22 09
10	Pump body sq. sect seal		174 17 01	71	Pump (sel) No 4 0.121"/0.125"		174 22 10
11	Pump support sq. sect seal		174 17 02	71	Pump (sel) No 5 0.138"/0.142"		174 22 11
12	Forward clutch clutch inner lip seal			72	Forward clutch outer race		
13	Forward clutch clutch outer lip seal			73	Forward clutch needle bearing		
14	4th clutch inner lip seal			74	Forward clutch inner race		
15	4th clutch outer lip seal			75	4th clutch driving hub		
16	2nd & 3rd clutch inner lip seal			76	Front sun gear front		
17	2nd & 3rd clutch outer lip seal			77	Front sun gear rear (sel) No 1 0.064"/0.068"		
18	1st clutch inner			77	Front sun gear rear (sel) No 2 0.083"/0.087"		
19	1st clutch outer			77	Front sun gear rear (sel) No 3 0.102"/0.106"		
NI	Speedo, solenoid & modulator "O" ring			NI	Front planet bronze	(8)	
NI	Filter tube			NI	Front planet steel	(8)	
METAL CLAD SEALS				78	Front planet rear	(8)	
25	Converter		120 15 08	NI	Centre planet bronze	(8)	
26	Extension housing		174 15 01	NI	Centre planet steel	(8)	
NI	Manual control		120 15 03	79	Centre planet rear		
SHAFT SEALING RINGS				80	Rear sun gear needle bearing		
	Shaft sealing ring kit		174 06 01	81	Sun gear to output needle		
30	Pump	(2)	174 26 01	82	Rear internal gear	(2)	
31	Turbine shaft	(1)	174 26 02	NI	Rear planet bronze	(8)	
32	Centre support	(2)	174 26 01	NI	Rear planet steel	(8)	
CLUTCH PLATES				MODULATORS			
35	Forward friction 150 x 2.1 x 42T	(5)	174 11 01	NI	Push-in		174 28 01
36	Forward steel 159mm x 2.3 x 8T	(5)	174 12 03	HARD PARTS			
36	Forward steel 159mm x 2.4 x 8T alternative	AR	123 12 03	NI	Pump gearset 0.727" thick		174 38 02
37	4th clutch friction 150 x 2.1 x 42T	(5)	174 11 01	90	Power take off gear		
38	Forward steel 159mm x 2.3 x 8T	(5)	174 12 03	91	Turbine shaft		
38	4th clutch steel 159mm x 2.4 x 8T alternative	AR	123 12 03	92	Forward clutch drum		
39	3rd clutch friction 231mm x 2.5 x 80T	(3)	174 11 02	93	Forward clutch hub	Early	174 29 02
40	3rd clutch steel 235mm x 2.5 x 9T	(3)	174 12 01	93	Forward clutch hub	Late	174 29 03
41	2nd clutch friction 231mm x 2.5 x 80T	(3)	174 11 02	94	Fourth range clutch hub		
42	2nd clutch steel 235mm x 2.5 x 9T	(3)	174 12 01	95	Third range clutch hub		
43	1st clutch friction 207mm x 2.5 x 60T	(7)	174 11 03	95a	Centre support		
44	1st clutch steel 208mm x 2.6 x 30T	(7)	174 12 02	96	Sun gear shaft		
FILTER				96	Sun gear sleeve	Early	174 29 03
50	Pick-up shallow pan stainless mesh		174 27 01	97	Main shaft	Early	174 29 01
50	Pick-up shallow pan brass mesh			97	Main shaft	Late	174 29 05
51	Pick-up deep pan		175 27 01	98	Front sun gearø		
BUSHES & BEARINGS				99	Planet assembly front		
	Bushing kit		174 09 01	100	Front planet ring gear		
55	Converter 2.00" x 1.88" x 0.610"		120 21 01	101	Sun gear centre		
56	Stator support front 1.125" x 1" x 0.50"		123 21 04	102	Planet assembly centre		
57	Stator support rear 1.125" x 1" x 0.50"		123 21 04	103	Centre planet ring gear		
58	Centre support 1.535" x 1.40" x 1.850"	Early	174 21 03	104	Centre internal gear		
58	Centre support 1.535" x 1.40" x 1.850"	Late	174 21 09	105	Sun gear rear		
59	Sun gear shaft F & R 1.125" x 1" x 0.50" (2)Early		123 21 04	106	Planet assembly rear		
59	Sun gear shaft F & R 1.187" x 1.062" x 0.50"(2)Late		174 21 11	107	Rear planet ring gear		
				108	Output shaft		
				NI	Centre support check ball		
				NI	Governor assembly #460		
				NI	Governor assembly #462		