

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	KITS				Case		112 21 06
	Overhaul Kit		112 02 01		Extension		110 21 13
	Gasket & seal kit		112 03 01		THRUST WASHERS		
	Shaft sealing ring kit		112 06 01		Plate - input shaft to pump		112 22 06
	Thrust washer kit		112 10 01		Needle - input shaft to pump		112 23 02
	Fric & steel module 4 frictions		112 07 01				
	GASKETS				Plate - forward clutch		112 22 06
	Pan		112 25 01		Needle - forward clutch		112 23 02
	Extension		112 25 02		Plate - forward clutch		112 22 07
	Cover plate		112 25 07				
	Lower valve body		112 25 03		Plate - sun to intermediate shaft		112 22 06
	Upper valve body		112 25 04		Needle - sun to intermediate shaft		112 23 02
	Cover valve body		112 25 05		Plate - sun to intermediate shaft		112 22 07
	Filter		112 25 06				
	RUBBER COMPONENTS				Plate - direct clutch		112 22 08
	Innerpiston "O" ring (6)		112 16 09		Needle - direct clutch		112 23 03
	Outer piston "O" ring (5)		112 16 07		Plate - direct clutch		112 22 09
	Inner piston "O" ring		112 16 08				
	Low & Rev reaction outer piston "O" ring		112 16 01		Plate - rear ring gear		112 22 08
	Low & rev reaction inner piston "O" ring		112 16 11		Needle - rear ring gear		112 23 03
	Rev brake outer piston "O" ring		112 16 10		Plate - sprag clutch retainer (2)		112 22 01
	Pump lathe cut seal		112 17 01				
	2nd accumulator "O" ring - lower		112 16 03		Front thrust - front planet carrier		112 22 03
	2nd accumulator "O" ring upper		112 16 05		Rear thrust - front planet carrier		112 22 04
	Direct accumulator "O" ring - lower		112 16 02		Front thrust - rear planet carrier		112 22 05
	Direct accumulator "O" ring - upper		112 16 06		Needle - output shaft		112 23 01
	Forward clutch accumulator "O" ring		112 16 04		Plate - output shaft		112 22 02
	Cable "O" ring		113 16 09				
	METAL CLAD SEALS				Front gearset planet thrust 0.695" x 0.350" x 0.033"		112 22 11
	Converter		112 15 01		Rear gearset planet thrust 0.695" x 0.350" x 0.018"		112 22 10
	Cross shaft (2)		113 15 02		HARD PARTS		
	Extension		110 15 03		Pump housing & gears		112 38 02
	Speedo driven gear inner		112 15 02		Stator support		112 39 01
					Pump assembly		112 38 01
	SHAFT SEALING RINGS				Input shaft		112 64 01
	Pump & centre support (5)		112 26 02		Forward clutch piston (for 4 friction)		112 45 01
	Planetary sun shaft (2)		112 26 01				
	Output shaft (3)		112 26 03		Forward clutch piston (for 5 friction)		112 45 02
					Forward & direct spring assembly (2)		112 29 12
	CLUTCH PLATES				Forward clutch hub		112 29 04
	Forward clutch friction 126mm x 2.4 x 24T (5)		112 11 01		Direct clutch input hub		112 29 05
	Forward steel (5)		112 12 01		Spring seat retainer		112 29 13
	Forward packing plate (0.50mm)		159 12 08				
	Forward packing plate (0.80mm)		159 12 09		Piston - direct clutch		112 45 03
					Direct clutch cylinder		112 29 06
	Direct clutch friction 126mm x 2.4 x 24T (3)		112 11 01		1st & 2nd brake spring assemblies (2)		112 29 14
	Direct steel (1)		112 12 01		1st & 2nd brake piston (2)		112 45 04
	Direct steel (2)		112 12 02		Centre support		112 43 01
	Direct pressure plate		112 13 01				
	Direct packing plate (0.50mm)		159 12 08		Sprag clutch - front - 18 cams		112 44 01
	Direct packing plate (0.80mm)		159 12 09		2nd brake hub		112 29 18
					Planetary sun gear		112 65 01
	1st brake friction 126mm x 2.4 x 24T (1)		112 11 01		Inner race & reaction		112 29 20
	1st brake steel (1)		112 12 03		Sprag clutch - rear - 26 cams		112 44 02
	1st brake pressure plate		112 13 02				
					Front planet carrier		112 66 01
	2nd brake friction 126mm x 2.4 x 24T (3)		112 11 01		Front planet ring gear		112 29 23
	2nd brake steel (1)		112 12 03		Rear planet carrier		112 66 02
	2nd brake steel (2)		112 12 05		Intermediate shaft		112 29 25
	2nd brake pressure plate		112 13 01		Rear planet ring gear		112 29 26
	Low - reverse friction 126mm x 2.3 x 16T (5)		112 11 02		Output shaft		112 57 01
	Low - reverse steel (4)		112 12 04		Brake tube apply (for 4 friction)		112 29 28
	Low - reverse pressure plate		112 13 03		Brake tube apply (for 5 friction)		112 29 27
					Spring assembly		112 29 29
	FILTER				Lor - reverse piston		112 45 05
	122701						
	BUSHES & BEARINGS				Sleeve, low- reverse		112 29 31
	Converter		112 21 01		Piston - secondary		112 45 06
	Stator		112 21 02		Case Code 001 to 027, & 030, 031		112 53 01
	Centre support		112 21 03		Case - Code 028,029, & 032 to 040		112 53 02
	Output shaft		112 21 04		Ext housing Code 001 to 027 & 030,031,034,040		112 54 01
	Sungear (2)		112 21 05				
					Ext housing Code 028,029,032,033, & 035 to 039		112 54 02
					Park pawl		112 29 34
					Park pawl rod		112 29 35



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3 speed rear wheel drive, non lock up.
Volvo only 1975 to 84**BORG-WARNER 55**

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	Park pawl spring		112 29 36				
	2nd speed accumulator		112 29 37				
	Direct clutch accumulator		112 29 38				
	Forward clutch accumulator						
	Oil pan standard		112 56 01				
	Oli pan deep		112 56 01				
	Filter ext for deep pan		112 29 33				
	Dipstick tube - deep sump (240 series)		112 29 01				
	Dipstick tube - deeo sump (260 series)		112 29 07				
	Dipstick deep sump		112 29 08				
	Valve body ball kit		112 62 01				
	Valve body ball 8.08mm dia		112 62 02				
	Valve body ball 5.66mm dia		112 62 03				
	Speedo drive Code 005 & 006		112 60 01				
	Speedo drive all exc 005 & 006		112 60 02				
	Stoneguard (100mm by 65mm)		110 29 53				
	Stoneguard (65mm by 65mm)		112 29 24				
	Breather		112 18 01				
	Manual lever shaft		112 29 21				
	Manual lever quadrant		112 29 22				
	Oil union to cooler		112 41 01				
	Oil union from cooler		112 41 02				
	Governor retaining clip		112 59 02				
	Pin - park pawl		112 29 09				
	Spiral pin		112 29 03				
	Cam plate		112 29 10				
	Plug - pressure take off point		112 29 02				
	Modified valve spring		112 62 04				
	SHIPPING CAPS						
	Torque converter caps		112 29 40				