

| Illus | Description | Year | Part No. | Illus | Description | Year | Part No. |
|-------|---|------|------------|-------|--|------|------------|
| | KITS | | | | | | |
| | Overhaul (all models) | | 110 02 05 | | Front flexible (standard) | | 110 14 05 |
| | Gasket & seal | | 110 03 05 | | Front flexible (Borg-Warner) | | 110 14 05M |
| | Shaft sealing ring kit | | 110 06 04 | | Front flexible (reline) | | R110 14 05 |
| | GASKETS | | | | | | |
| | Pan | | 110 25 04 | | Heavy duty rear only | | 110 14 06 |
| | Pan Cork (US vehicles only only) | | 110 25 01 | | Heavy duty rear only (Borg-Warner) | | 110 14 06M |
| | Pan Composite (US vehicles only only) | | 110 25 08 | | Heavy duty rear only (reline) | | R110 14 06 |
| | Pan (paper - for aluminium pans) | | 110 25 03 | | Front or rear rigid for 0.040" undersize drum | | 110 14 09 |
| | Extension housing 5/16" holes | | 110 25 05 | | | | |
| | Extension housing 7/16" holes | | 110 25 06 | | FILTER | | |
| | Pump | | 110 25 07 | | Front (no cowl) | | 110 27 01 |
| | Filter | | 110 25 10 | | Front (with cowl) | | 110 27 02 |
| | Cable & switch (2) | | 110 25 11 | | Rear | | 110 27 04 |
| | RUBBER COMPONENTS | | | | BUSHES & BEARINGS | | |
| | Toggle lever pin "O" ring | | 110 16 10 | | Pump body | | 110 21 01 |
| | Pump lathe cut seal | | 110 17 03 | | Pump driven gear | | 110 21 02 |
| | Forward clutch outer lathe cut seal | | 110 17 04 | | Stator support front | | 110 21 03 |
| | Forward clutch inner "O" ring | | 110 16 08 | | Stator support rear | | 110 21 04 |
| | Top & rev clutch outer lathe cut | | 110 17 05 | | Input shaft | | 110 21 05 |
| | Top & rev clutch inner "O" ring | | 110 16 09 | | Needle bush rear drum | | 110 21 06 |
| | Front small servo outer "O" ring (2) | | 110 16 01 | | Planetary front | | 110 21 08 |
| | Front medium servo outer "O" ring (2) | | 110 16 03 | | Planetary rear | | 110 21 09 |
| | Front large servo outer "O" ring (2) | | 110 16 04 | | Rear drum | | 110 21 09 |
| | Front small & medium servo inner "O" ring | | 110 16 02 | | Output shaft | | 110 21 10 |
| | Front large servo inner "O" ring | | 110 16 05 | | Case | | 110 21 12 |
| | Rear servo "O" ring | | 110 16 06 | | Ext housing 1.512" dia /1.375" dia /1.175" long | | 110 21 13 |
| | Pump suction tube "O" ring | | 110 16 07 | | Ext housing 1.512" dia/ 1.375" dia/ 0.750" long | | 110 21 14 |
| | Speedo drive "O" ring (Rover) | | 110 16 11 | | Ext housing 1.317" dia/ 1.190" dia/ 1.400" long | | 110 21 15 |
| | Push-in dip stick | | 138 16 07 | | THRUST WASHERS | | |
| | METAL CLAD SEALS | | | | Input shaft 0.062" thick | | 110 22 01 |
| | Converter | | 110 15 01 | | Input shaft 0.079" thick | | 110 22 02 |
| | Extension 1.715" dia | | 110 15 02 | | Forward clutch hub | | 110 22 03 |
| | Extension 1.950" dia | | 110 15 03 | | Forward clutch cylinder - bronze | | 110 22 04 |
| | Control shaft (2) | | 110 15 04 | | Forward clutch cylinder - steel | | 110 22 05 |
| | Speedo (Ford TV, TL16) | | 110 15 07 | | Sun gear needle plate - lipped inner | | 110 22 06 |
| | Speedo (Ford Transit) | | 110 15 08 | | Sun gear needle plate - with 3 flats | | 110 22 10 |
| | Speedo (Ford Capri, Cortina, Escort) | | 110 15 09 | | Sun gear needle bearing 0.062" rollers | | 110 23 01 |
| | SHAFT SEALING RINGS | | | | Sun gear needle bearing 0.125" rollers | | 110 23 02 |
| | Rear drum to centre support - steel (3) | | 110 26 01 | | Output shaft | | 110 22 08 |
| | Rear drum to centre support - teflon (3) | | 110 26 02 | | Planetary needle plate | | 110 22 07 |
| | Sun gear front - steel (2) | | 110 26 03 | | Planetary needle bearing 0.062" rollers | | 110 23 03 |
| | Sun gear front - teflon (2) | | 110 26 04 | | Planetary needle bearing 0.125" rollers | | 110 23 05 |
| | Sun gear rear - steel (1) | | 110 26 05 | | Planetary needle & plate combined | | 110 23 04 |
| | Sun gear rear - teflon (1) | | 110 26 06 | | G/set double gear planets 0.870" x 0.465" x 0.016" | | 110 22 12 |
| | Output shaft - steel (3) | | 110 26 07 | | G/set single gear planets 0.780" x 0.395" x 0.020" | | 110 22 11 |
| | Output shaft - teflon (3) | | 110 26 08 | | TUBES | | |
| | CLUTCH PLATES | | | | Front pump | | 110 63 05 |
| | Sintered friction (A/R) | | 110 11 04 | | Oil cooler inlet (early) | | 110 63 03 |
| | Fwd friction 108mm x 1.60 x 36T no groove (3/5) | | 110 11 01 | | Oil cooler inlet (late) | | 110 63 04 |
| | Top & Rev friction 108mm x 1.60 x 36T w/grvs(3/5) | | 110 11 03 | | Converter "In & Out" | | 110 63 01 |
| | Forward steel 109mm x 1.7 x 44T (2/4) | | 110 12 01 | | Pump outlet | | 110 63 09 |
| | Top & Rev steel 109mm x 1.7 x 44T x0.4mm" dish | | 110 12 03 | | Front servo release (metered) | | 110 63 07 |
| | Top & Rev steel 109mm x 1.7 x 44T x0.6mm" dish | | 110 12 04 | | Front servo release (unmetered) | | 110 63 08 |
| | Selective flat steel 109mm x 1.3 x 44T | | 110 12 02 | | Front servo apply (thick valve body) | | 110 63 11 |
| | Selective flat steel 109mm x 2.0 x 44T | | 110 12 05 | | Front servo apply (thin valve body) | | 110 63 12 |
| | Forward pressure (3 friction) | | 110 13 01 | | Rear clutch apply (flat filter) | | 110 63 06 |
| | Forward pressure (4 friction) | | 110 13 02 | | Rear clutch apply (with cowl filter) | | 110 63 10 |
| | Forward pressure (5 friction) | | 110 13 03 | | Inlet to outlet bypass | | 110 63 02 |
| | Top & Rev pressure | | 110 13 07 | | Rear servo | | 110 63 13 |
| | Top & Rev spacer (3 friction) | | 110 13 04 | | Cooler non return union (screws into case) | | 110 41 03 |
| | Top & Rev spacer (4 friction) | | 110 13 05 | | CIRCLIPS | | |
| | BRAKE BANDS | | | | Governor bob weight | | 110 32 01 |
| | Front rigid 1.500" wide | | 110 14 02 | | Rear clutch spring retainer (2) | | 110 32 02 |
| | Front rigid 1.500" wide (reline) | | R110 14 02 | | Forward clutch diaphragm spring | | 110 32 03 |
| | | | | | Forward clutch plates retainer | | 110 32 04 |
| | | | | | Top & rev clutch plates retainer | | 110 32 04 |
| | | | | | Sprag clutch retainer | | 110 32 04 |
| | | | | | Sprag clutch retainer (wire - alt to 103204) | | 110 32 09 |
| | | | | | Small front servo | | 110 32 06 |



Iss 16/05/97

3 speed aluminium case rear wheel drive.
European, Japanese, American vehicles 1962 to 1976
Australian vehicles 1968 on

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| Illus | Description | Year | Part No. | Illus | Description | Year | Part No. |
|-------|--|------|-----------|-------|-------------|------|----------|
| | Medium front servo | | 110 32 07 | | | | |
| | Large front servo | | 110 32 08 | | | | |
| | HARD PARTS | | | | | | |
| | Pump assembly | | 110 38 01 | | | | |
| | Short pump with gears | | 110 38 02 | | | | |
| | Stator support | | 110 39 01 | | | | |
| | Input shaft - 22 spline | | 110 64 01 | | | | |
| | Input shaft - 23 spline | | 110 64 02 | | | | |
| | Forward clutch diaphragm spring | | 110 24 01 | | | | |
| | Forward clutch piston | | 110 45 01 | | | | |
| | Forward clutch cylinder | | 110 29 02 | | | | |
| | Top & rev piston (std) | | 110 45 02 | | | | |
| | Top & rev piston (for 0.025" steel plates) | | 113 45 02 | | | | |
| | Front drum (narrow with small sun gear) | | 110 29 11 | | | | |
| | Front drum (wide with small sun gear) | | 110 29 12 | | | | |
| | Front drum (wide with large sun gear) | | 113 29 04 | | | | |
| | Primary sun 1.850"dia (uses 102301 bearing) | | 110 65 01 | | | | |
| | Primary sun 1.850" dia (uses 102302 bearing) | | 110 65 02 | | | | |
| | Primary sun gear 1.950"dia | | 113 65 01 | | | | |
| | Centre support | | 110 43 01 | | | | |
| | Sprag | | 113 44 01 | | | | |
| | Sprag outer race | | 110 29 06 | | | | |
| | Planetary set (uses 102301 bearing) | | 110 66 01 | | | | |
| | Planetary set (uses 102302 bearing) | | 110 66 02 | | | | |
| | Planetary set - large sun gear | | 113 66 01 | | | | |
| | Annulus gear | | 110 29 07 | | | | |
| | Rear pump adapter | | 110 29 10 | | | | |
| | Front servo small | | 110 67 01 | | | | |
| | Front servo medium | | 110 67 02 | | | | |
| | Front servo large | | 110 67 03 | | | | |
| | Rear servo | | 110 67 04 | | | | |
| | Inhibitor switch | | 110 35 01 | | | | |
| | Rear pump wear plate | | 110 29 08 | | | | |
| | Band apply strut 0.175" | | 110 29 13 | | | | |
| | Band apply strut 0.215" | | 110 29 14 | | | | |
| | Band apply strut 0.255" | | 110 29 15 | | | | |
| | Park pawl | | 110 29 05 | | | | |
| | Kick down cable service ferrule | | 110 29 04 | | | | |
| | Front clutch hub | | 110 29 01 | | | | |
| | TOOLS | | | | | | |
| | Top & reverse clutch piston installer | | 110 33 01 | | | | |
| | Forward clutch piston installer | | 110 33 02 | | | | |
| | Pressure check tool kit | | 110 33 06 | | | | |
| | Inhibitor switch spanner | | 110 33 03 | | | | |
| | Pressure test adaptor Sherpa commercial | | 110 33 04 | | | | |
| | Pressure test adaptor Triumph | | 110 33 05 | | | | |
| | Manual shaft seal remover | | 110 33 07 | | | | |
| | SHIPPING CAPS | | | | | | |
| | Torque converter | | | | | | |
| | Speedo hole - 1.25" diameter | | SP330/25 | | | | |
| | Speedo hole - 1.00" diameter | | SP330/22 | | | | |
| | Cooler pipe case adaptors (2) | | 913803 | | | | |
| | Cooler pipe case adaptors (Transit & Matbro) (2) | | 913802 | | | | |