

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	KITS				FILTER		
	Master	77-81	159 01 02		Pick up		159 27 01
	Master	81 on	159 01 08		BUSHES		
	Overhaul	77-81	159 02 02		Pump		112 21 01
	Overhaul	81 on	159 02 08		Stator (front) 24.8 o/d x 21.5 i/d x 9.6 long		112 21 02
	Gasket & Rubber	77-81	159 03 02		Stator (rear) 24.8 o/d x 21.5 i/d x 17.2 long		159 21 02
	Gasket & Rubber	81 on	159 03 08		Overdrive sun gear (2)		112 21 07
	Shaft sealing ring	77-81	159 06 02		Overdrive input shaft		112 21 08
	Shaft sealing ring	81 on	159 06 03		Centre support		112 21 03
	GASKETS				Sun gear (2)		112 21 05
	Pan		112 25 01		Output shaft		112 21 04
	Valve body upper large		159 25 01		Case		112 21 06
	Valve body lower large		159 25 02		Extension (Toyota)		159 21 01
	Valve body upper small		159 25 03		Extension (Volvo)		110 21 13
	Valve body lower small		159 25 04		THRUST WASHERS		
	Filter		159 25 24		Front gearset planet thrust 0.695" x 0.350" x 0.033"		112 22 11
	Extension		112 25 02		Rear gearset planet thrust 0.695" x 0.350" x 0.018"		112 22 10
	RUBBER COMPONENTS						
	Inner piston "O" ring (6)		112 16 09				
	Outer piston "O" ring (5)		112 16 07				
	Inner piston "O" ring		112 16 08				
	Low & Rev reaction outer piston "O" ring		112 16 01				
	Low & rev reaction inner piston "O" ring		112 16 11				
	Rev brake outer piston "O" ring		112 16 10				
	Pump lathe cut seal		112 17 01				
	2nd accumulator "O" ring - lower		112 16 03				
	2nd accumulator "O" ring upper		112 16 05				
	Direct accumulator "O" ring - lower		112 16 02				
	Direct accumulator "O" ring - upper		112 16 06				
	Forward clutch accumulator "O" ring		112 16 04				
	Cable "O" ring		113 16 09				
	METAL CLAD SEALS						
	Converter		112 15 01				
	Cross shaft (2)		113 15 02				
	Extension (Volvo)		110 15 03				
	Extension (Toyota)		159 15 01				
	SHAFT SEALING RINGS						
	Pump & centre support (5)		112 26 02				
	Planetary sun shaft (2)		112 26 01				
	Output shaft (3)		112 26 03				
	CLUTCH PLATES						
	Overdrive clutch friction 126mm x 2.4 x 24T (2)		112 11 01				
	Overdrive clutch steel (3)		112 12 01				
	Overdrive brake friction 126mm x 2.4 x 24T (1)		112 11 01				
	Overdrive brake steel (1)		112 12 03				
	Forward clutch friction 126mm x 2.4 x 24T (5)		112 11 01				
	Forward steel (5)		112 12 01				
	Direct clutch friction 126mm x 2.4 x 24T (3)		112 11 01				
	Direct steel (1)		112 12 01				
	Direct sreeel (2)		112 12 02				
	Direct pressure plate		112 13 01				
	1st brake friction 126mm x 2.4 x 24T (1)		112 11 01				
	1st brake steel (1)		112 12 03				
	1st brake pressure plate		112 13 02				
	2nd brake friction 126mm x 2.4 x 24T (3)		112 11 01				
	2nd brake steel (1)		112 12 03				
	2nd brake steel (2)		112 12 05				
	2nd brake pressure plate		112 13 01				
	Low - reverse friction 126mm x 2.3 x 16T (5)		112 11 02				
	Low - reverse steel (4)		112 12 04				
	Low - reverse pressure plate		112 13 03				