



Iss 02/02/2000

Toyota Camry V 88-, Lexus ES250 89-
Transmission code SV25.

AISIN-WARNER
540

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	KITS						
	Master		189 01 01				
	Overhaul		189 02 01				
	Gasket & seal		189 03 01				
	Friction & steel module kit		189 07 01				
	Friction module kit		189 07 02				
	Bushing kit		189 09 01				
	METAL CLAD SEALS						
	Pump		193 15 01				
	CLUTCH PLATES						
	1st clutch (direct) friction mm 131 x 2.1 x 40T (3)	88 -	189 11 01				
	1st clutch (direct) steel 133mm x 2.3 x 6T (2)	88	189 12 01				
	1st clutch (direct) steel 133mm x 1.8 x 6T (1)	88	189 12 02				
	or						
	1st clutch (direct) steel 133mm x 1.8 x 6T (3)	89 -	189 12 02				
	2nd clutch (forward) friction 126mm x 1.7 x 40T (4)		184 11 01				
	2nd clutch (forward) friction (5)		189 11 07				
	2nd clutch (forward) steel 126mm x 1.7 x 8T (4)		184 12 01				
	2nd clutch (forward) pressure						
	2nd brake friction 142mm x 1.9 x 33T (3)		189 11 03				
	2nd brake steel 142mm x 1.8 x 12T (3)		189 12 04				
	2nd brake pressure						
	Low & rev friction 142mm x 1.5 x 33T (6/7)		189 11 02				
	Low & rev steel (7)		184 12 02				
	Low & rev pressure (2)						
	Overdrive brake friction 165mm x 1.7 x 24T (3)		189 11 06				
	Overdrive brake steel 2.5 x 12T (3)		189 12 07				
	Overdrive direct friction 126mm x 1.9 x 24T (2)		189 11 08				
	Overdrive direct steel 127mm x 1.8 x 12T (2)	88	189 12 05				
	Overdrive direct steel 127mm x 3.0 x 24T (2)	89 -	189 12 06				
	Differential friction 115mm x 1.8 x 36T (2)	89 -	189 11 05				
	Differential steel 1.6 x 12T (2)	89 -	180 12 08				
	BANDS						
	Band		189 14 01				
	FILTER						
	Filter		189 27 01				
	THRUST WASHERS						
	Rear gearset planet thrust 17.5 x 9 x 0.5		112 22 10				
	Rear cover to o/ d plate (top hat) 24 x 22 x 3.5		189 22 01				
	Cover to o/d drum needle 28 x 46 x 3.62		189 23 01				
	O/d drum to o/d gearset needle 39 x 53 x 3.1		180 23 02				
	HARD PARTS						
	Overdrive clutch drum		189 29 01				
	Rear cover overdrive		189 54 01				
	MISCELLANEOUS						
	Pinion crush collar		189 20 01				
	TOOLS						
	Manual		189 33 20				