

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
	<b>KITS</b>						
	Overhaul		133 02 01	36	Top & reverse steel selective 0.104"		133 12 02
	Gasket & seal		133 03 01	36	Top & reverse steel selective 0.116"		133 12 03
	Gasket set		133 04 01	36	Top & reverse steel selective 0.128"		133 12 04
	Rubber		133 05 01	35	Forward friction (red)		133 11 01
				37	Forward pressure		133 13 01
	<b>GASKETS</b>				<b>BRAKE BANDS</b>		
1	Speedo housing		132 25 14	38	Second & third gear	(2)	133 14 01
2	Converter housing to transmission		133 25 01	39	Reverse gear	(1)	133 14 02
3	Differential cover (lower)		133 25 02		<b>FILTER</b>		
4	Differential cover (upper)		133 25 03		Pickup		133 27 01
5	Valve body pan		133 25 04		Engine (element type)		133 27 02
6	Differential end cover		133 25 05		Engine (cannister type)		133 27 03
7	Park lock mounting plate		133 25 06		<b>BUSHES &amp; BEARINGS</b>		
8	Valve body to pump		133 25 07	51	Fwd clutch body to fwd input shaft needle bush		133 21 01
9	Pump intake tube to elbow		133 25 08	52	2nd gear reaction needle bush		133 21 02
10	Pump intake elbow to pump		133 25 09	53	Reverse input gear needle bush	(2)	133 21 03
11	Governor cover		133 25 10	54	Input to output shaft needle bush		133 21 01
12	Reverse servo pipe (external)		133 25 11	55	Output shaft to OWC needle bush		133 21 05
	Filter head (right angle)		133 25 13				
	Filter head (direct mount)		133 25 16	56	Bevel gear assly needle bush	(4)	133 21 06
13	Transmission to engine (filter side)		133 25 14	57	Carrier strap assly bush	(2)	133 21 04
14	Transmission to engine (differential side)		133 25 15	59	Differential bearing	(2)	133 21 08
				60	Input sprocket roller bearing		133 21 09
	<b>RUBBER COMPONENTS</b>			61	Centre case roller bearing		133 21 10
15	Top & reverse clutch inner "O" ring		132 16 04		Pump needle bush		133 21 15
16	Engine to converter housing connector "O" ring		132 16 10		<b>THRUST WASHERS</b>		
16	Forward clutch pipe "O" ring	(2)	132 16 10	62	Fwd clutch to cover spacer 0.100"		133 22 10
16	Top & reverse clutch pipe "O" ring		132 16 10	63	Fwd clutch hub to drum thrust plate 1.540" dia		133 22 01
16	Second gear servo "O" ring		132 16 10	64	Fwd clutch hub to drum needle bearing		133 23 01
16	Third gear servo "O" ring		132 16 10	65	Fwd clutch hub to drum thrust plate 1.500" dia		133 22 02
16	Valve body connectors "O" rings	(4)	132 16 10	66	Fwd hub to top & rev drum thrust plate 1.410" dia		133 22 03
16	Pump intake elbow "O" ring		132 16 10	67	Fwd hub to top & rev drum needle bearing		133 23 02
17	Engine to converter housing connector "O" ring		133 16 02	68	Fwd hub to top & rev drum thrust plate 1.385" dia		133 22 04
18	Engine to transmission "O" ring		133 16 03	69	Top & rev hub to 2nd speed stepped plate		133 22 06
				70	Top & rev hub to 2nd speed needle bearing		110 23 03
	Cable end fitting "O" ring	(4)	133 16 04	71	Top & rev hub to 2nd speed plate		132 22 39
19	Reverse servo transfer pipe "O" ring		133 16 04	73	Rev input to carrier stepped plate	(2)	133 22 11
19	Governor drive gear "O" ring	(2)	133 16 04	74	Rev input to carrier needle bearing		133 23 02
20	Top & reverse clutch pipe "O" ring		138 16 01	75	Fwd input to carrier stepped plate		133 22 12
20	Forward clutch pipe "O" ring		138 16 01	75	Fwd input to carrier needle bearing		133 23 02
				75	Fwd input to carrier plate		133 22 03
	Second gear servo pipe "I" ring		138 16 01	79	Output shaft to OWC hub needle bearing		132 23 02
	Third gear servopipe "O" ring		138 16 01	81	Bevel gear to carrier needle bearing	(2)	133 23 03
21	Oil pump to case "O" ring		133 16 08	83	Differential cupped copper thrust	(2)	138 22 01
22	Oil pump to case "O" ring		133 16 09	84	Differential flat fibre thrust	(2)	138 22 02
23	Differential end sleeve "O" ring		133 16 10		<b>CIRCLIPS</b>		
24	Forward clutch inner "O" ring		133 16 11	48	Second gear servo cover		133 32 01
25	Reverse servo cover "O" ring		133 16 13	49	Third gear servo cover		133 32 02
26	Second servo cover "O" ring		110 16 06	50	Reverse servo cover		133 32 03
27	Third servo cover "O" ring		133 16 15		<b>SHIMS</b>		
28	Accumulator "O" ring		133 16 16	87	Fwd clutch to end cover 0.028"		133 36 01
29	Kickdown shaft lip seal		133 18 01	87	Fwd clutch to end cover 0.010"		133 36 02
30	Reverse servo lip seal		133 18 02	87	Fwd clutch to end cover 0.004"		133 36 03
31	Second servo lip seal		133 18 03	87	Fwd clutch to end cover 0.002"		133 36 04
32	Third servo lip seal		133 18 04	88	Top & rev hub to 2nd speed 0.002"		133 36 05
33	Oil strainer grommet		133 19 01	88	Top & rev hub to 2nd speed 0.004"		133 36 06
				88	Top & rev hub to 2nd speed 0.010"		133 36 07
	<b>METAL CLAD SEALS</b>			89	Rev input gear to carrier 0.002"		133 36 11
40	Converter		133 15 01	90	Fwd input shaft to carrier 0.002"		133 36 11
41	Differential	(2)	138 15 03	91	OWC & bearing carrier 0.002"		133 36 08
42	Speedo		132 15 03				
	<b>SHAFT SEALING RINGS</b>						
43	Forward clutch piston	(1)	133 26 01				
44	Top & reverse housing feed	(2)	133 26 02				
45	Top & reverse piston	(1)	133 26 03				
46	Forward clutch feed pipe	(1)	133 26 04				
	Stator support	(1)	82 - 133 26 05				
	<b>CLUTCH PLATES</b>						
34	Top & reverse friction (black)	(3)	132 11 01				
34	Top & reverse friction (sintered)	(3)	132 11 03				
36	Top & reverse steel selective 0.092"		133 12 01				



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4 speed front wheel drive transverse, chain drive.  
Austin Maxi 1500 & 1750, Allegro 1500 & 1750.**AUTOMOTIVE PRODUCTS**  
**AP III**

Illus	Description	Year	Part No.	Illus	Description	Year	Part No.
91	OWC & bearing carrier 0.003"		133 36 09		Reverse servo piston		133 29 51
92	Differential 0.002"		132 36 01		2nd servo cover (medium)		133 29 49
92	Differential 0.003"		132 36 02		2nd servo piston		133 29 52
93	Governor 0.012"		133 36 10		3rd servo cover (small)		133 29 48
93	Governor 0.003"		133 36 13		3rd servo piston		133 29 53
	<b>LOCKTABS</b>				Dipstick		133 29 23
	Input sprocket nut		133 34 02		Clip - V/B top gear valve		133 29 24
	Park wheel nut		133 34 03		Plug - V/B top gear valve		133 29 25
	Differential crown wheel (3)		133 34 04		Connector - Engine to end cover		133 29 28
	Differential housing (long)		133 34 05		Governor & speedo gear - Maxi		133 29 29
	Differential housing (short)		133 34 06		Governor & speedo gear - Allegro		133 29 30
	<b>HARD PARTS</b>				Speedo driven gear - Maxi 16 teeth		133 29 21
	Oil pump		133 29 14		Speedo driven gear - Allegro 19 teeth		133 29 32
	Inhibitor switch		133 35 01		Nylon drain off tube		133 29 43
	One way clutch assembly		133 29 01		Low pressure valve kit		133 29 46
	Forward clutch hub		133 29 02		Valve body		133 61 01
	Forward clutch drum		133 29 37		<b>TORQUE CONVERTERS</b>		
	Forward clutch diaphragm spring		133 24 01		All		133 30 01
	Forward clutch piston		133 29 36		Ring gear		133 70 01
	Drive chain		133 29 05		<b>CABLES</b>		
	Output sprocket		133 29 20		Selector cable - Maxi		133 50 01
	Input sprocket		133 29 21		Park lock cable - Maxi		133 50 01
	Stator support (early, machine 332911 to fit)		N/A		Selector cable - Allegro		133 50 02
	Stator support (narrow bush - no shaft seal ring)		133 29 11		Park lock cable - Allegro		133 50 02
	Stator support (late with shaft sealing ring)		133 29 44		Olive - cable to housing, selector end		133 50 08
	Oil pump drive quill shaft		133 29 12		<b>TOOLS</b>		
	Forward clutch feed pipe		133 29 13		Converter puller (late)		133 33 07
	Forward clutch feed pipe adaptor		133 29 19		Pressure test adaptor		133 33 02
	Top & reverse clutch drum		133 29 33		Output shaft nut spanner		133 33 04
	Top & reverse clutch piston		133 29 34		Input gear holder		133 33 03
	Top & reverse clutch hub		133 29 35		Gearset planet gear fulcrum pin remover		133 33 01
	OWC inner hub		133 29 17		Forward clutch needle bearing remover		133 33 05
	Housing - OWC & bearing		133 29 18		Forward clutch needle bearing installer		133 33 06
	Reverse servo cover (large)		133 29 50		Forward clutch piston installer		133 33 08
					Top & reverse clutch piston installer		133 33 09

**LANCIA AP**

	<b>KITS</b>						
	Overhaul - Beta/Trevi		155 02 01				
	Overhaul - Delta/Prisma		155 02 02				
	Overhaul - Chroma		155 02 03				
	Gasket & seal - all		155 03 01				
	<b>METAL CLAD SEALS</b>						
	Converter		155 15 01				
	Diff flange 38/60/12		155 15 02				
	<b>CLUTCH PLATES</b>						
	Top & reverse friction (3)		155 11 01				
	Forward diaphragm spring		155 24 01				
	Steel plate 3 teeth 0.048"		155 12 01				
	Steel plate 3 teeth 0.062"		155 12 02				
	Steel plate 3 teeth 0.082"		155 12 03				
	Steel plate 3 teeth 0.104"		155 12 04				
	Steel plate 3 teeth 0.151"		155 12 05				
	<b>BRAKE BANDS</b>						
	Intermediate - 38mm wide		155 14 01				
	Forward - 30mm wide		155 14 02				
	Reverse - 30mm wide		155 14 03				